



Totally Focused. Totally Independent.

Technical Guide

EC040 4 B



The world's largest
independent producer of
alternators 1 – 5,000kVA

Standards

Alternators are designed and produced within an ISO 9001 environment. The entire series is manufactured according to, and complies with, the most common specifications such as CEI 2-3, IEC 34-1, EN 60034-1, VDE 0530, BS 4999-5000, NF 51.111, CAN/CSA-C22.2 No14-95-No100-95, NEMA MG 1-2011, ISO 8528-3. Other standards such as UL1446, UL 1004/4 and /B are available on request.

Windings and Performances

All windings are 2/3rds pitch to eliminate triplen harmonics within the voltage waveform and to avoid excessive neutral currents in certain parallel operating conditions. A fully interconnected aluminium or copper damper cage is supplied on the rotor of all models (excluding the ECP3 series).

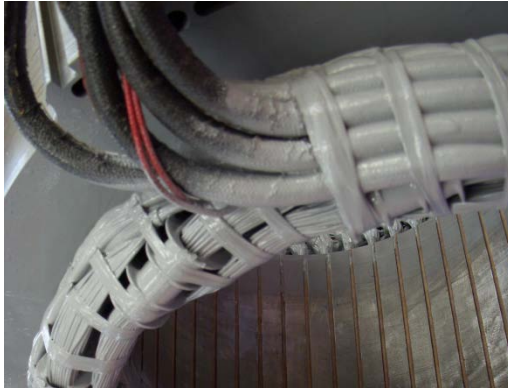
- ▶ 12 wire reconnectable:
50Hz – 380V to 440V and 220/110V to 240/120V (de-rates may apply at certain voltages)
60Hz – 380V to 480V and 220/110V to 240/120V (de-rates may apply at certain voltages)
- ▶ 6 wire reconnectable:
50Hz – 380V to 440V and 220V to 240V (de-rates may apply at certain voltages)
60Hz – 380V to 480V and 220V to 240V (de-rates may apply at certain voltages)

Winding Configurations	Standard		Special (dedicated)			
	12 wire Reconnectable	6 wire Reconnectable	380V and 600V 60Hz	690V 50/60Hz	220-240V 1ph 50Hz	220-240V 1ph 60Hz
ECP3 to ECO38	Std	Option	Option	Option	Option	Option
ECO40 to ECO46	Std	Option	Option	Option	Option (to ECO40)	Option (to ECO40)
Insulation materials	Class H	Class H	Class H	Class H	Class H	Class H
High efficiency	Std	Std	Std	Std	Std	Std
High motor starting	>300%	>300%	>300%	>300%	>300%	>300%
THD (Total Harmonic Distortion)	Typically <3.5% full load L-L	Typically <3.0% full load L-L	Typically <3.5% full load L-L	Typically <3.5% full load L-L	Typically <4.5% full load L-N	Typically <4.5% full load L-N
Interference suppression	VDE 0875 G/N/K, EN61000-6-3, EN61000-6-2, others available on request					

Winding Protection

There are various degrees of protection for the windings following the standard impregnation process, as can be seen here. The TOTAL+ butadienic black flexible coating is recommended for arduous applications.

Winding Protection:	STANDARD	STANDARD+	GREY	GREY+	TOTAL+ (3% de-rate may apply on certain models)
ECP3	Std	Option	Option	Option	Option
ECP28 and ECP32	-	Std	Option	Option	Option
NPE32, ECP34 to ECO46	-	-	Std	Option	Option



Grey treatment (marinization) on the left, TOTAL+ treatment shown on the right. The EG43 grey varnish, is an high temperature insulating enamel that forms a tough and flexible film, with excellent moisture and chemical protection. It is water and oil proof, and also protects windings from abrasion. It is applied spraying an over coating layer over the impregnated winding, or dipping the stator in a varnish barrel for superior treatments

The TOTAL+ is a protection system that makes Mecc Alte special. It is the ultimate winding treatment that offers truly superior performances when the environment is really harsh, or the application very demanding. It is a rubbery protection treatment, used to replace epoxies and silicones winding encapsulation. The TOTAL+ flexible black compound cures to a tough, resilient, glossy black thick coating that seals the copper against moisture and chemical attacks. Due to its encapsulation capability and flexibility, is also extremely resistant to the particle abrasion as it adsorbs the impacts. Moreover, the high flexibility leads to a long-trouble less life protection, as the compound follows elastically the thermal expansion cycles of the windings from the cold to the hot condition and vice versa without forming any cracks.

Protection for Environment

In addition to protection on the windings themselves, the alternators can have increased ingress protection. Standard levels are IP23 with further upgrades available to include inlet filters, IP43 and IP45: 7% de-rates apply on inlet filters and IP43 protection. 20-30% de-rates apply for IP45 depending on alternator model.

Additional air exit louvres (called IP23+) are optionably retrofittable in the overall ECP32 to ECO 46 range, in order to comply to the most strict marine regulations.

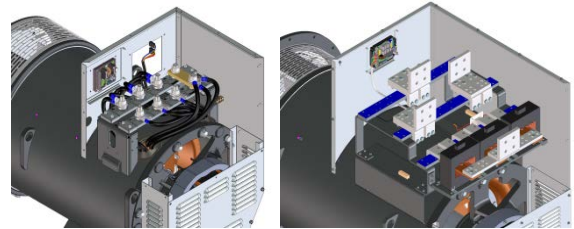


Construction

The robust mechanical structure withstands up to 5G in any direction and 9G vertically and its design permits easy access to the connections and components during routine maintenance check-ups. The mechanical design has used the most advanced FEM techniques. The materials used are: FEPI2 steel for the frame, C45 steel for the shaft and cast iron or aluminum pressure die cast for the end-brackets: fans are aluminum die casted either nylon fiber glass loaded, UL compliant materials. Rotors are dynamically balanced according grade 2.5 of ISO 1940-1.

Terminals and Terminal Box

Easy access to regulators is assured through a pull out drawer or a drop down panel to allow safer adjustment. Large terminal boxes allow easy access of power cables, in the ECO43 and ECO46 higher power ranges the terminal allow the convenient choice of power cable or busbar connection with versatility of entry and connection. Current transformers are available as an option on series ECO 40, 43 and 46 with single or dual output.



Excitation and Regulation Systems

All ECP/ECO series have MAUX auxiliary winding to power the digital regulator. Both DSR and the DER1 are available to connect to PC through the DxR2 USB interface and DxR TERMINAL software to interrogate/download alarms & settings for analysis or for cloning other regulators. DER2 has got an integrated USB connection and can be connected to the PC without any optional connection boards. More settings such as LAMS, digital RAM based synchronous external control and soft start are obtainable through the DxR connection. Simple analogue potentiometers are available for the more usual adjustments.

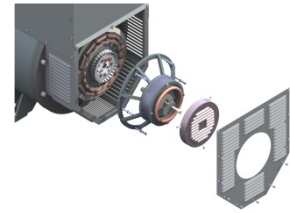
Excitation Systems	DSR	DER1	DER2
ECP3 to ECO38	Std	Option	Option
ECO40 to ECO46	-	Std	Option
Parallel Operation	√	√	√
Mains Parallel	√	√	√
3 Phase Sensing (rms)	-	√	√
Accuracy	+/-1%	+/-0.5%	+/-0.5%
Remote Voltage Control	√	√	√
Alarm Log	√	√	√
Analogue and Digital Configurable	√	√	√
LAMS (Load Acceptance V/f)	√	√	√
APO (Active Protection Output)	√	√	√
Soft Start	√	√	√
High dynamic response	-	-	√
USB connection without external boards	-	-	√

For a given motor start duty a smaller machine may be selected – also enhanced by low sub-transient reactance values for non-linear loads. The whole range from 6.5 to 3400kVA is capable of >300% sustained short circuit current for up to 20 seconds.

Optional PMG3

PMG3 can be retro fit or factory fit on ECO 40, 43 and 46 series. This smart MeccAlte design allows an easy fix kit, through a tapered cone coupling and a simple replacement of the rear air louvre. PMG3 is also available on ECO 38, when ordered from the factory.

The complete AVR range is fully compatible with both MAUX and PMG3 systems, this minimises spare part management and flexibility of stock as one AVR suits all applications. The PMG3 is delivering the same amount of kVA available with the MAUX.



Accessories

Additional optionals can be fit on our alternator series, such as PTC thermistors or PT100 both on windings and bearings, space heaters, high and low profile of terminal boxes (on most series), air filter clogging sensors, rotating diode bridge failure sensor (RBD), power factor controller for parallel operation (PFR/2), parallel devices (standard from ECO 40), air filters, IP43 and IP45 protections, marine IP23 + protection for SOLAS requirements and many others.

Deration coefficients

Altitude (meters)	Ambient temperature (Celsius)					
	25	40	45	50	55	60
≤ 1000	1.07	1	0.96	0.93	0.91	0.89
$> 1000 \leq 1500$	1.01	0.96	0.92	0.89	0.87	0.84
$> 1500 \leq 2000$	0.96	0.91	0.87	0.84	0.83	0.79
$> 2000 \leq 3000$	0.9	0.85	0.81	0.78	0.76	0.73

Notes on short circuit curves

The indicated coefficients have to be used to correct the three phase short circuit curves values as a function of the rated voltage.

The indicated coefficient have to be used to correct the three phase short circuit curves values as a function of the type of short circuit voltage.

50 Hz		60 Hz			3 phase	2 phase L-L	1 phase L-N
Voltage	Factor	Voltage	Factor				
380	0.93X	415	0.85X	Instantaneous	1X	0.87X	1.30X
400	1X	440	0.90X	Minimum	1X	1.80X	3.20X
415	1.04X	460	0.95X	Sustained	1X	1.50X	2.50X
440	1.10X	480	1X	Max Duration	20 sec.	10 sec.	4 sec.

All the curves are shown for series or parallel star connection at 400V 50 Hz or 480V 60 Hz. If the unit is reconnected from series to parallel star, the additional coefficient is 2X. From series star to series delta, it is 1.72X. From series star to parallel delta, it is 3.44X.

General characteristics

Pole number	4	Insulation class	H
Phase number	3	Protection class	IP23
Number of wires	12	NDE Bearing type	6318.2RS
Execution	Brushless	DE Bearing type	6322
Regulator type	DER-1/A	Maximum Overspeed	2250
Winding pitch	2/3	Altitude	0-1000
Code voltage reference	T0405P3	Balancing	ISO1940-1

Ratings 50Hz

kVA / kW @ Temp. Rise / Ambient °C - 0.8 PF																								
STANDBY-163/27					STANDBY-150/40					H-125/40					F-105/40					B-80/40				
Series	Star Y	760V	800V	830V	880V	760V	800V	830V	880V	760V	800V	830V	880V	760V	800V	830V	880V	760V	800V	830V	880V			
Parallel	Star YY	380V	400V	415V	440V	380V	400V	415V	440V	380V	400V	415V	440V	380V	400V	415V	440V	380V	400V	415V	440V			
Series	Delta Δ	440V	460V	480V	508V	440V	460V	480V	508V	440V	460V	480V	508V	440V	460V	480V	508V	440V	460V	480V	508V			
Parallel	Delta ΔΔ	220V	230V	240V	254V	220V	230V	240V	254V	220V	230V	240V	254V	220V	230V	240V	254V	220V	230V	240V	254V			
ECO40 1S4 B	kVA	440	440	440	404	417	417	417	386	400	400	400	370	370	370	342	320	320	320	296				
	kW	352	352	352	323	334	334	334	309	320	320	320	296	296	296	273	256	256	256	237				
ECO40 2S4 B	kVA	491	491	491	393	468	468	468	375	450	450	450	360	410	410	410	330	360	360	360	288			
	kW	393	393	393	314	374	374	374	300	360	360	360	288	328	328	328	264	288	288	288	230			
ECO40 3S4 B	kVA	546	546	546	503	521	521	521	479	500	500	500	460	450	450	450	414	400	400	400	368			
	kW	437	437	437	402	417	417	417	383	400	400	400	368	360	360	360	331	320	320	320	294			
ECO40 1L4 B	kVA	601	601	590	546	567	567	557	515	550	550	540	500	500	500	490	454	440	440	432	400			
	kW	481	481	472	437	454	454	446	412	440	440	432	400	400	400	392	363	352	352	346	320			
ECO40 1.5L4 B	kVA	675	675	675	616	645	645	645	588	625	625	625	570	564	564	564	515	500	500	500	456			
	kW	540	540	540	493	516	516	516	470	500	500	500	456	451	451	451	412	400	400	400	365			
ECO40 2L4 B	kVA	735	735	735	560	700	700	700	535	680	680	680	520	630	630	630	483	544	544	544	416			
	kW	588	588	588	448	560	580	580	428	544	544	544	416	504	504	504	386	435	435	435	333			
ECO40 VL4 B	kVA	825	825	825	740	777	777	777	700	750	750	750	680	690	690	690	630	600	600	600	544			
	kW	660	660	660	592	622	622	622	560	600	600	600	544	552	552	552	504	480	480	480	435			

Ratings 60Hz

kVA / kW @ Temp. Rise / Ambient °C - 0.8 PF																								
STANDBY-163/27					STANDBY-150/40					H-125/40					F-105/40					B-80/40				
Series	Star Y	830V	880V	920V	960V	830V	880V	920V	960V	830V	880V	920V	960V	830V	880V	920V	960V	830V	880V	920V	960V			
Parallel	Star YY	415V	440V	460V	480V	415V	440V	460V	480V	415V	440V	460V	480V	415V	440V	460V	480V	415V	440V	460V	480V			
Series	Delta Δ	480V	504V	530V	554V	480V	504V	530V	554V	480V	504V	530V	554V	480V	504V	530V	554V	480V	504V	530V	554V			
Parallel	Delta ΔΔ	240V	254V	265V	277V	240V	254V	265V	277V	240V	254V	265V	277V	240V	254V	265V	277V	240V	254V	265V	277V			
ECO40 1S4 B	kVA	459	492	525	525	438	469	500	500	420	450	480	480	383	410	440	440	336	360	384	384			
	kW	367	394	420	420	350	375	400	400	336	360	384	384	306	328	352	352	269	288	307	307			
ECO40 2S4 B	kVA	524	557	590	590	500	532	563	563	480	510	540	540	435	460	490	490	384	408	432	432			
	kW	419	446	472	472	400	426	450	450	384	408	432	432	348	368	392	392	307	326	346	346			
ECO40 3S4 B	kVA	590	634	656	656	563	604	625	625	540	580	600	600	484	520	540	540	432	464	480	480			
	kW	472	507	525	525	450	483	500	500	432	464	480	480	387	416	432	432	346	371	384	384			
ECO40 1L4 B	kVA	623	669	722	722	587	649	680	680	570	630	660	660	515	570	600	600	456	504	528	528			
	kW	498	535	578	578	470	519	544	544	456	504	528	528	412	456	480	480	365	403	422	422			
ECO40 1.5L4 B	kVA	720	762	810	810	688	730	775	775	665	705	750	750	605	636	677	677	532	564	600	600			
	kW	576	610	648	648	550	584	620	620	532	564	600	600	484	509	542	542	426	451	480	480			
ECO40 2L4 B	kVA	778	843	882	882	741	803	840	840	720	780	816	816	665	720	756	756	576	624	653	653			
	kW	622	674	706	706	593	642	672	672	576	624	653	653	532	576	604	604	461	499	522	522			
ECO40 VL4 B	kVA	930	970	970	970	885	925	925	925	860	900	900	900	790	830	830	830	688	720	720	720			
	kW	744	776	776	776	708	740	740	740	688	720	720	720	632	664	664	664	550	576	576	576			

Reactance & Time constants- Class H / 400V

Unsaturated (ref. EN60034-4)			ECO40 1S4 B	ECO40 2S4 B	ECO40 3S4 B	ECO40 1L4 B	ECO40 1.5L4 B	ECO40 2L4 B	ECO40 VL4 B
X_d	Direct-axis synchronous reactance	%	286,7	240,1	258,7	246,3	270	234,9	175,9
X'_d	Direct-axis transient reactance	%	23,3	22,1	21,7	20,1	19,8	18,7	16,7
X''_d	Direct-axis subtransient reactance	%	14,7	12,5	11,8	10,6	10,5	9,52	9
X_q	Quadrature-axis synchronous reactance	%	115,9	110,7	111,8	115,9	157,1	145,9	122,1
X'_q	Quadrature-axis transient reactance	%	115,9	110,7	111,8	115,9	157,1	145,9	122,1
X''_q	Quadrature-axis subtransient reactance	%	29,2	28,4	27,3	24,9	24	16,8	14,8
X₂	Negative-sequence reactance	%	19,1	18,2	17,3	13	12,4	14,6	12,5
X₀	Zero sequence reactance	%	3,62	3,21	3,1	2,9	2,9	2,48	2,28
Saturated									
X_d	Direct-axis synchronous reactance	%	238	199,3	214,7	204,4	224,1	195	146
X'_d	Direct-axis transient reactance	%	19,3	18,4	18	16,7	16,4	15,5	13,8
X''_d	Direct-axis subtransient reactance	%	12,2	10,4	9,79	8,76	8,72	7,9	7,47
X_q	Quadrature-axis synchronous reactance	%	96,2	91,9	92,8	96,2	130,4	121,1	101,4
X'_q	Quadrature-axis transient reactance	%	96,2	91,9	92,8	96,2	130,4	121,1	101,4
X''_q	Quadrature-axis subtransient reactance	%	24,2	23,5	22,7	20,7	19,9	13,9	12,3
X₂	Negative-sequence reactance	%	15,8	15,1	14,4	10,8	10,3	12,1	10,4
X₀	Zero sequence reactance	%	3,62	3,21	3,1	2,9	2,9	2,48	2,28
K_{cc}	Short circuit ratio		0,36	0,5	0,4	0,49	0,45	0,44	0,59
T'_d	Transient time constant	sec	0,16	0,13	0,14	0,14	0,15	0,18	0,18
T''_d	Subtransient time constant	sec	0,019	0,019	0,021	0,021	0,019	0,019	0,015
T'_{do}	Open circuit time constant	sec	2,55	2,7	2,8	2,9	3,1	3,1	3,7
T_a	Armature time constant	sec	0,017	0,03	0,031	0,04	0,04	0,052	0,071

Additional information - Class H / 400V

I_o	Excitation current at no load	A	0,9	0,9	0,5	0,8	0,9	0,7	0,7
I_c	Excitation current at full load	A	4,1	3,7	3,4	3,7	4,3	4,2	4,3
Overload									
1 hour in a 6 hours period 110% rated load									
Overload per 20 sec.		%	300						
Heat dissipation	W		19703	21356	22833	24135	26316	28632	30915
Telephone Harmonic Factor - THF	%		<2	<2	<2	<2	<2	<2	<2
Waveform Distors.(THD) full load LL/LN	%		2,6 / 2,6	2,7 / 2,8	2,4 / 2,5	2,5 / 2,5	2,2 / 2,4	2,1 / 2,1	2,2 / 2,2
Waveform Distors.(THD) no load LL/LN	%		2,9 / 2,9	2,5 / 2,6	2,6 / 2,5	2,3 / 2,4	2,4 / 2,5	2,4 / 2,4	2,5 / 2,5

Reactance & Time constants- Class H / 480V

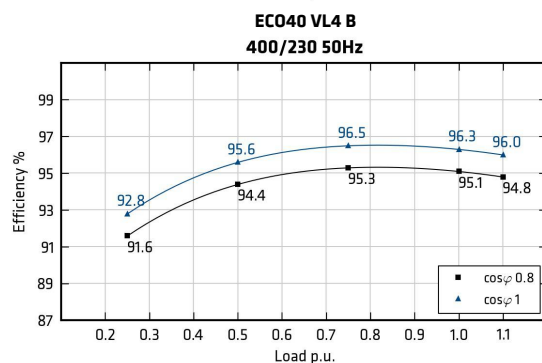
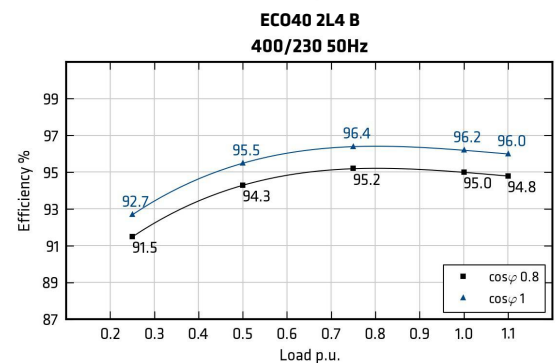
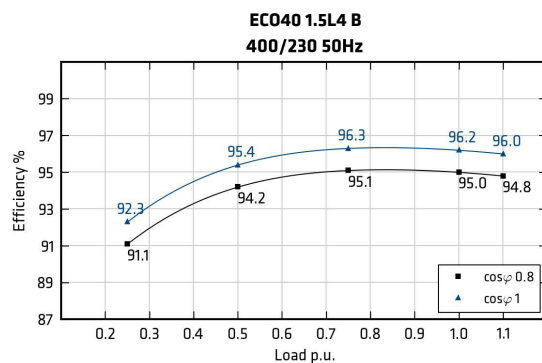
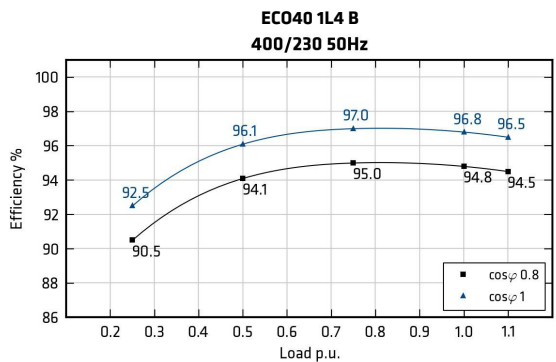
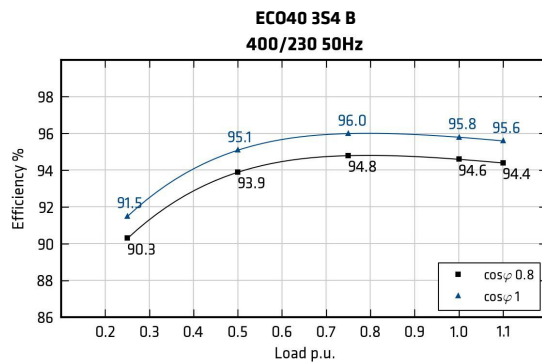
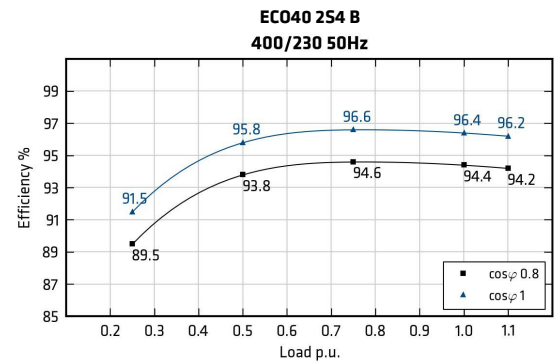
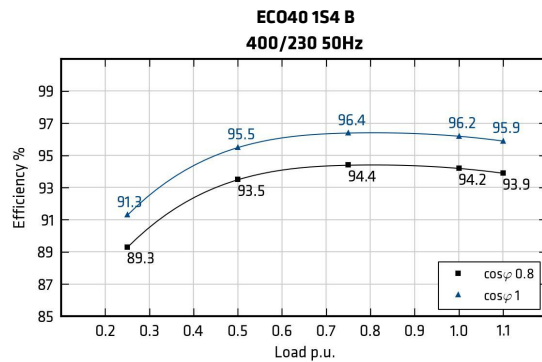
Unsaturated (ref. EN60034-4)			ECO40 1S4 B	ECO40 2S4 B	ECO40 3S4 B	ECO40 1L4 B	ECO40 1.5L4 B	ECO40 2L4 B	ECO40 VL4 B
X_d	Direct-axis synchronous reactance	%	286,7	240,1	258,7	246,3	270	234,9	175,9
X'_d	Direct-axis transient reactance	%	23,3	22,1	21,7	20,1	19,8	18,7	16,7
X''_d	Direct-axis subtransient reactance	%	14,7	12,5	11,8	10,6	10,5	9,52	9
X_q	Quadrature-axis synchronous reactance	%	115,9	110,7	111,8	115,9	157,1	145,9	122,1
X'_q	Quadrature-axis transient reactance	%	115,9	110,7	111,8	115,9	157,1	145,9	122,1
X''_q	Quadrature-axis subtransient reactance	%	29,2	28,4	27,3	24,9	24	16,8	14,8
X₂	Negative-sequence reactance	%	19,1	18,2	17,3	13	12,4	14,6	12,5
X₀	Zero sequence reactance	%	3,62	3,21	3,1	2,9	2,9	2,48	2,28
Saturated									
X_d	Direct-axis synchronous reactance	%	238	199,3	214,7	204,4	224,1	195	146
X'_d	Direct-axis transient reactance	%	19,3	18,4	18	16,7	16,4	15,5	13,9
X''_d	Direct-axis subtransient reactance	%	12,2	10,4	9,79	8,76	8,72	7,9	7,47
X_q	Quadrature-axis synchronous reactance	%	96,2	91,9	92,8	96,2	130,4	121,1	101,3
X'_q	Quadrature-axis transient reactance	%	96,2	91,9	92,8	96,2	130,4	121,1	101,3
X''_q	Quadrature-axis subtransient reactance	%	24,2	23,5	22,7	20,7	19,9	13,9	12,3
X₂	Negative-sequence reactance	%	15,8	15,1	14,4	10,8	10,3	12,1	10,4
X₀	Zero sequence reactance	%	3,62	3,21	3,1	2,9	2,9	2,48	2,28
K_{cc}	Short circuit ratio		0,36	0,5	0,4	0,49	0,45	0,44	0,59
T'_d	Transient time constant	sec	0,16	0,13	0,14	0,14	0,15	0,18	0,18
T''_d	Subtransient time constant	sec	0,019	0,019	0,021	0,021	0,019	0,019	0,015
T'_{do}	Open circuit time constant	sec	2,55	2,7	2,8	2,9	3,1	3,1	3,7
T_a	Armature time constant	sec	0,017	0,03	0,031	0,04	0,04	0,052	0,071

Additional information - Class H / 480V

I_o	Excitation current at no load	A	0,9	0,9	0,5	0,8	0,9	0,7	0,7
I_c	Excitation current at full load	A	4,1	3,7	3,4	3,7	4,3	4,2	4,3
Overload									
1 hour in a 6 hours period 110% rated load									
Overload per 20 sec.			300						
Heat dissipation	W		19361	21305	22092	23148	23701	24386	25342
Telephone Interference Factor - TIF			<40	<40	<40	<40	<40	<40	<40
Waveform Distors.(THD) full load LL/LN	%		2,6 / 2,6	2,7 / 2,8	2,4 / 2,5	2,5 / 2,5	2,2 / 2,4	2,1 / 2,1	2,2 / 2,2
Waveform Distors.(THD) no load LL/LN	%		2,9 / 2,9	2,5 / 2,6	2,6 / 2,5	2,3 / 2,4	2,4 / 2,5	2,4 / 2,4	2,5 / 2,5

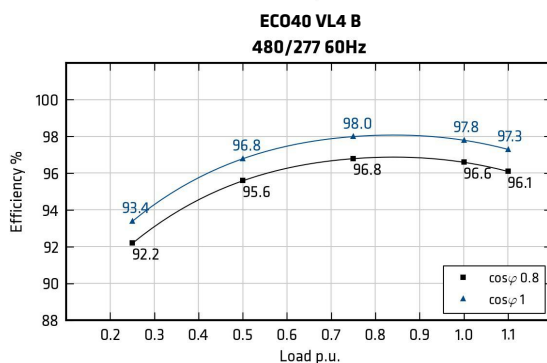
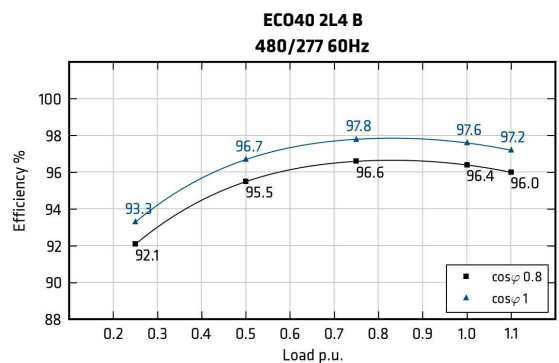
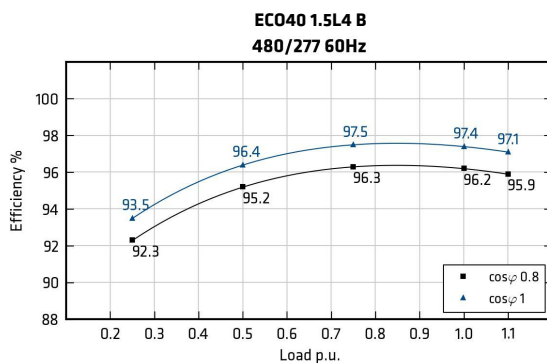
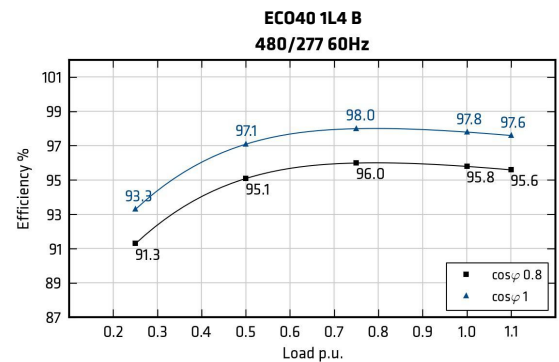
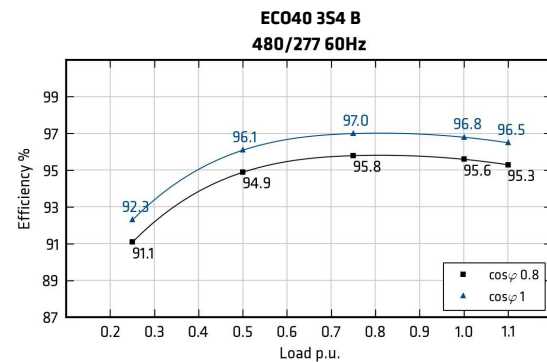
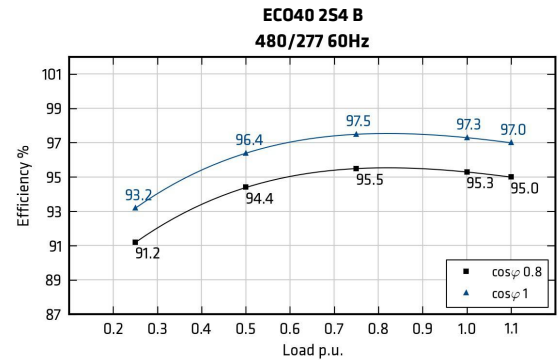
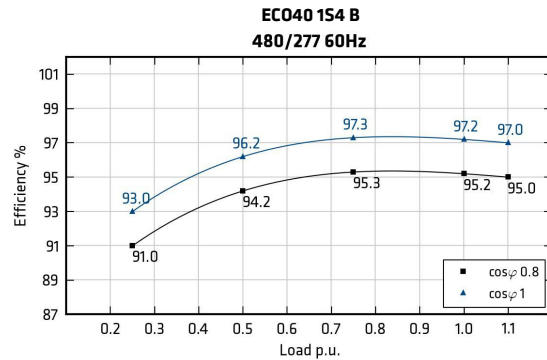
Efficiencies @ 50Hz

Models		380V 50Hz					400V 50Hz					415V 50Hz					440V 50Hz				
		0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1
ECO40 1S4 B	%	89,1	93,3	94,2	94,1	93,9	89,3	93,5	94,4	94,2	93,9	89,2	93,3	94,1	94,0	93,7	89,0	93,1	93,9	93,8	93,5
ECO40 2S4 B	%	89,4	93,5	94,3	94,1	93,9	89,5	93,8	94,6	94,4	94,2	89,4	93,7	94,5	94,2	93,9	89,2	93,5	94,1	93,9	93,7
ECO40 3S4 B	%	90,2	93,7	94,6	94,4	94,3	90,3	93,9	94,8	94,6	94,4	90,1	93,7	94,7	94,5	94,3	89,8	93,4	94,4	94,2	94,0
ECO40 1L4 B	%	90,5	94,0	94,9	94,7	94,5	90,5	94,1	95,0	94,8	94,5	90,3	94,0	94,9	94,6	94,2	90,0	93,8	94,5	94,4	94,2
ECO40 1.5L4 B	%	91,0	94,1	94,9	94,8	94,6	91,1	94,2	95,1	95,0	94,8	91,1	94,1	94,9	94,7	94,4	90,5	94,0	94,6	94,4	94,2
ECO40 2L4 B	%	91,4	94,1	95,0	94,8	94,6	91,5	94,3	95,2	95,0	94,8	91,3	94,2	95,0	94,7	94,4	90,8	93,8	94,4	94,5	94,4
ECO40 VL4 B	%	91,5	94,2	95,1	94,8	94,5	91,6	94,4	95,3	95,1	94,8	91,4	94,2	95,1	94,9	94,6	90,8	93,7	94,6	94,4	94,2

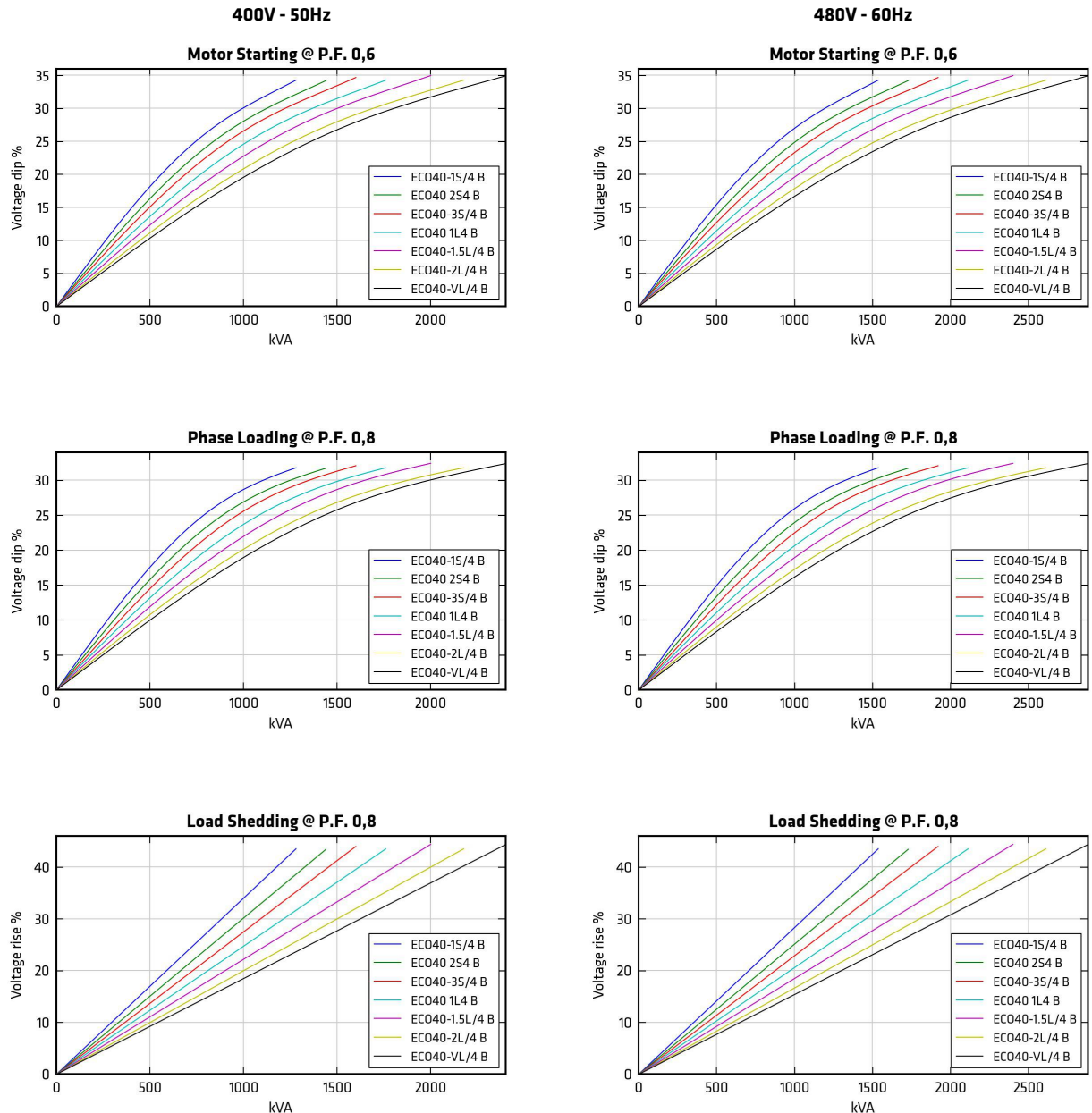


Efficiencies @ 60Hz

Models		415V 60Hz					440V 60Hz					460V 60Hz					480V 60Hz				
		0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1	0.25	0.5	0.75	1	1.1
ECO40 1S4 B	%	90,4	93,3	94,5	94,4	94,2	90,6	93,8	94,9	94,8	94,7	90,8	94,0	95,2	95,1	94,9	91,0	94,2	95,3	95,2	95,0
ECO40 2S4 B	%	90,6	93,5	94,6	94,5	94,3	90,9	94,0	95,1	95,0	94,8	91,1	94,2	95,3	95,2	94,9	91,2	94,4	95,5	95,3	95,0
ECO40 3S4 B	%	90,5	93,9	95,2	95,0	94,7	90,7	94,5	95,5	95,3	95,1	90,9	94,7	95,7	95,5	95,3	91,1	94,9	95,8	95,6	95,3
ECO40 1L4 B	%	91,0	94,7	95,5	95,3	95,1	91,1	94,8	95,7	95,6	95,5	91,1	94,9	95,8	95,7	95,6	91,3	95,1	96,0	95,8	95,6
ECO40 1.5L4 B	%	92,1	94,8	95,6	95,5	95,1	92,1	94,9	96,0	95,9	95,6	92,2	95,0	96,1	96,0	95,7	92,3	95,2	96,3	96,2	95,9
ECO40 2L4 B	%	91,4	94,8	95,8	95,7	95,3	91,5	95,0	96,1	96,0	95,7	91,7	95,2	96,4	96,2	95,9	92,1	95,5	96,6	96,4	96,0
ECO40 VL4 B	%	91,4	94,8	95,9	95,8	95,4	91,7	95,1	96,3	96,1	95,8	92,0	95,4	96,7	96,5	96,2	92,2	95,6	96,8	96,6	96,1



Transients voltage



In order to scale transient curves as a function of a power factor or voltage if not indicated, please proceed as follows:

Power Factor coefficient corrector (PFCC), to be used on power factor 0.6 curves:

$$PFCC = \sin(\text{ARCCos}(\text{PF}_{\text{new}})) / 0.8$$

Example. The PFCC at power factor 0.3 is 1.192 [$PFCC = \sin(\text{ARCCos}(0.3)) / 0.8$]. This means that the voltage fall at a given power at pf 0.3 is equivalent to the one that can be read on the pf 0.6 curve if the load is considered 1.192 times bigger (19% higher value.).

In this example, a 100 kVA load insertion at pf 0.3 is equivalent in voltage fall to a 119kVA load insertion at pf 0.6.

Voltage coefficient corrector (VCC):

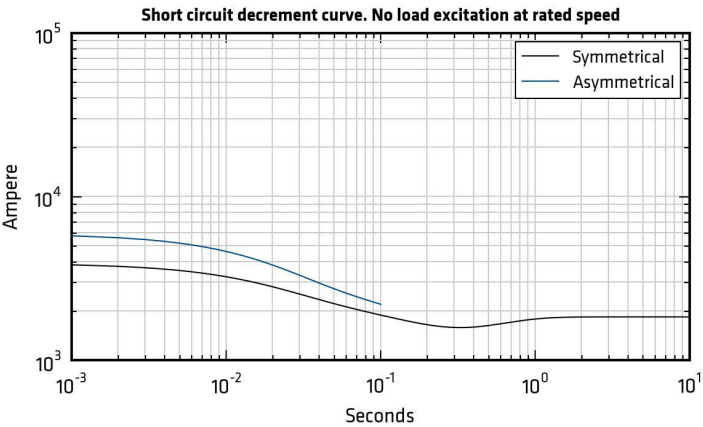
$$VCC = (400/V_{\text{new}})^2 \text{ if } 50 \text{ Hz}; VCC = (480/V_{\text{new}})^2 \text{ if } 60 \text{ Hz}$$

Example. VCC at 415V 60 Hz is 1.338 [$VCC = (480/415)^2$]. This means that the voltage fall at a given power at 415V is equivalent to the one that can be read on the power factor 0.6 curve if the load is considered 1.338 times bigger (33% higher value.).

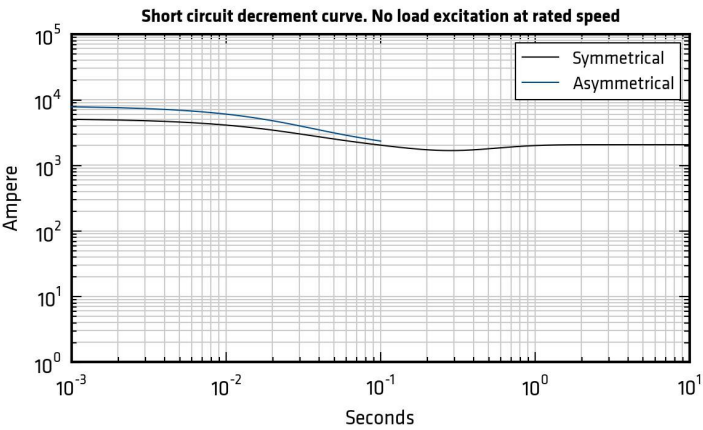
In this example, a 100 kVA load insertion at 415V is equivalent in voltage fall to a 133kVA load insertion at 480V.

50Hz Short circuit decrement curves - No load excitation at rated speed

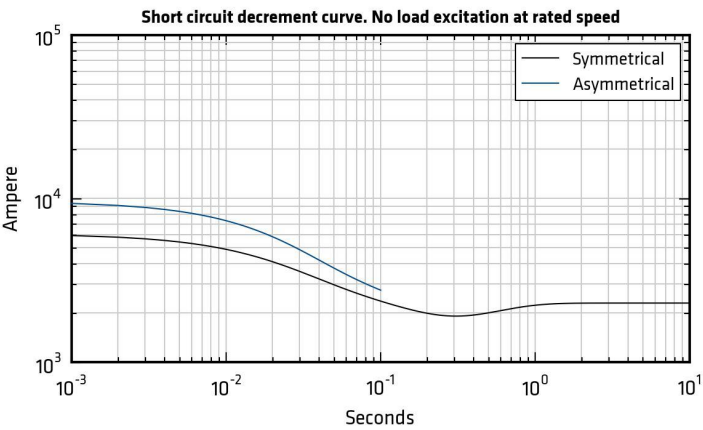
ECO40 1S4 B



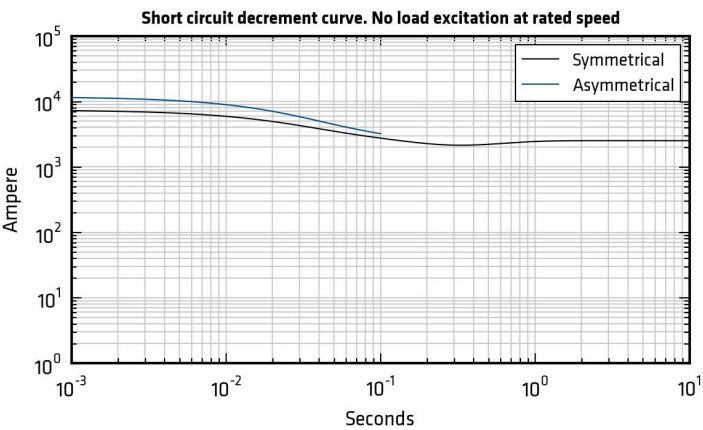
ECO40 2S4 B



ECO40 3S4 B



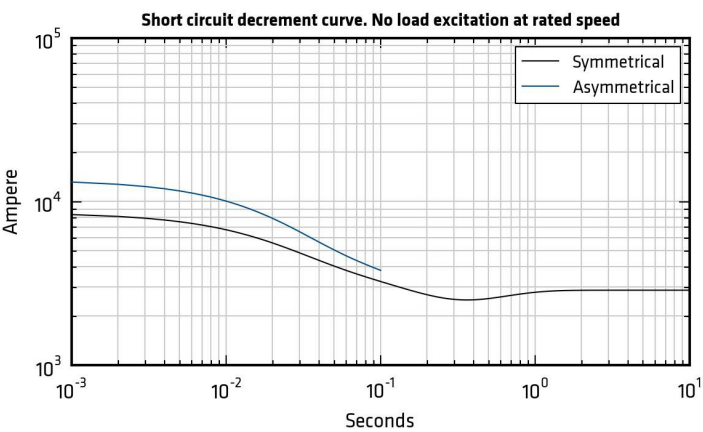
ECO40 1L4 B



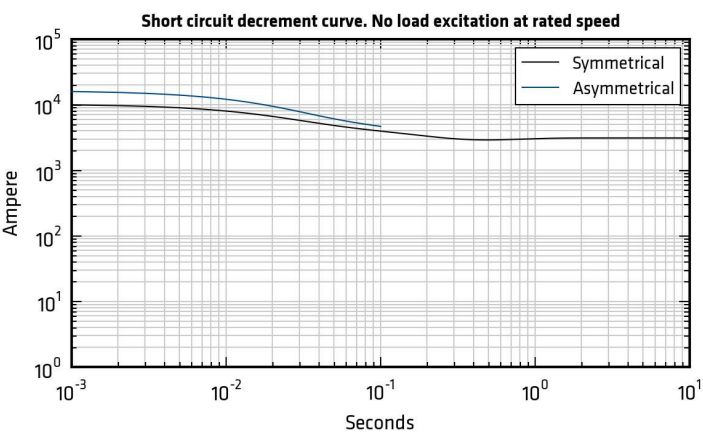
*Please refer to tables at page 6

50Hz Short circuit decrement curves - No load excitation at rated speed

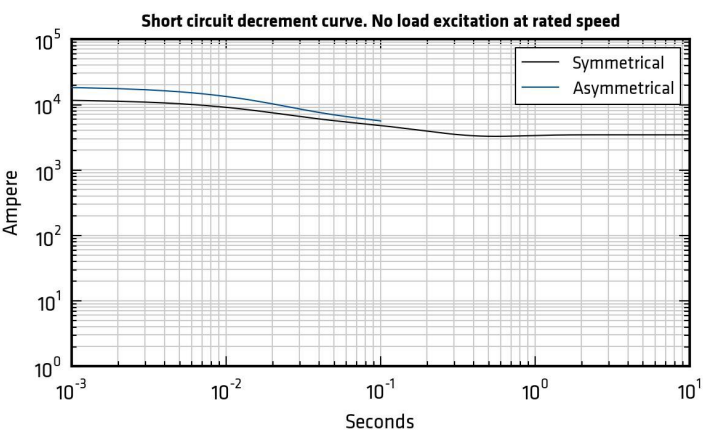
ECO40 1.5L4 B



ECO40 2L4 B



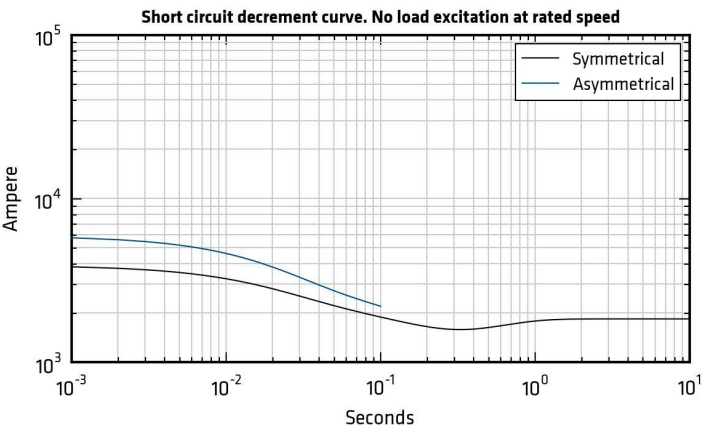
ECO40 VL4 B



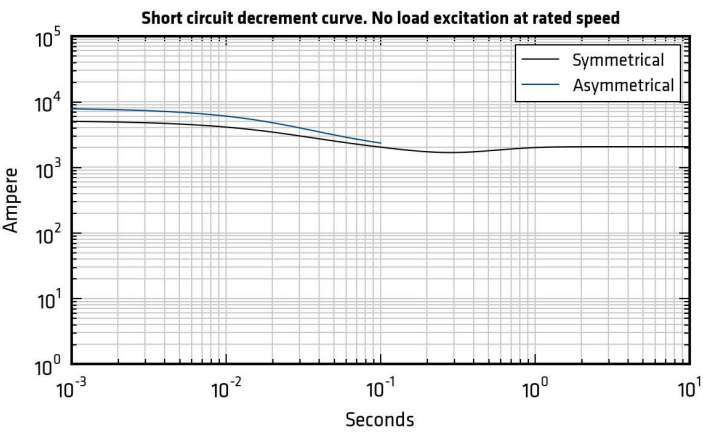
*Please refer to tables at page 6

60Hz Short circuit decrement curves - No load excitation at rated speed

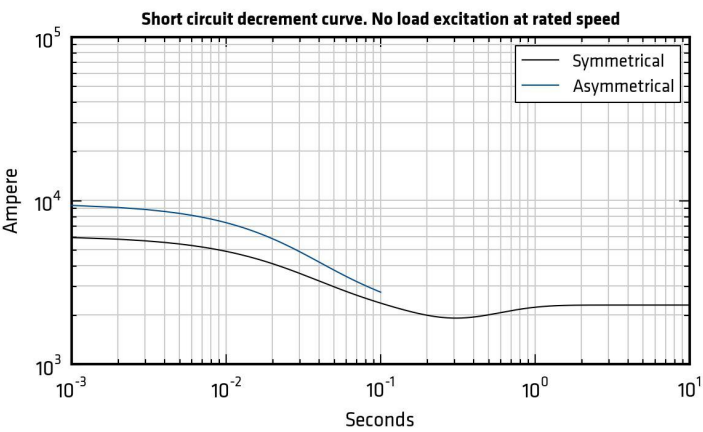
ECO40 1S4 B



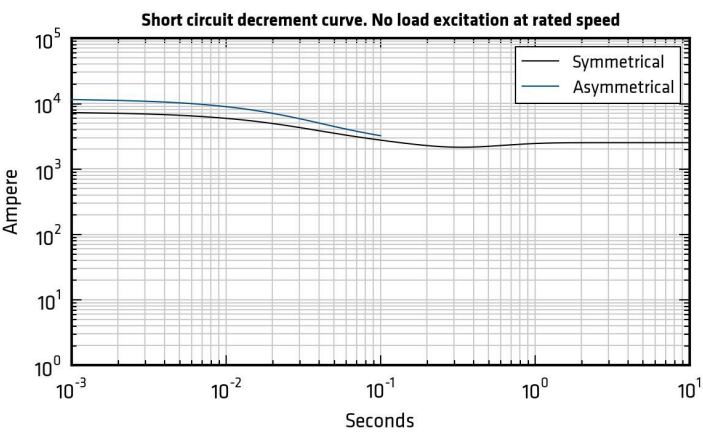
ECO40 2S4 B



ECO40 3S4 B



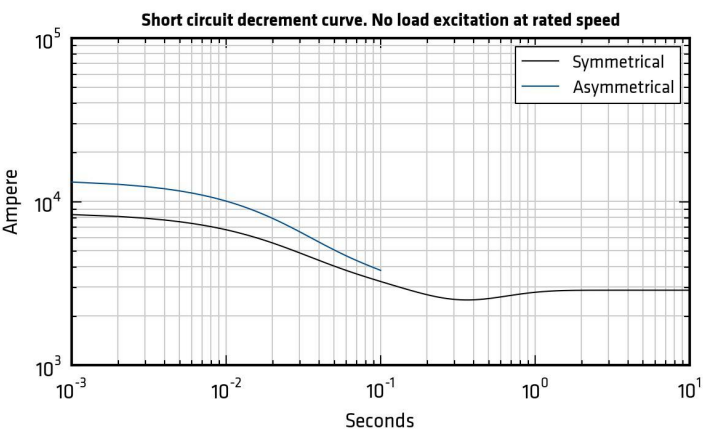
ECO40 1L4 B



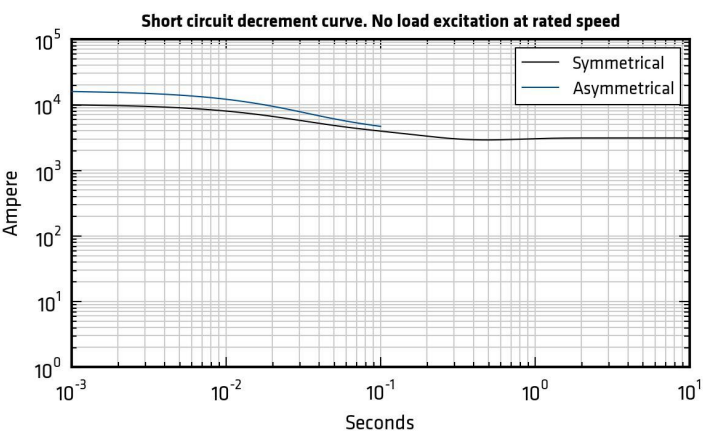
*Please refer to tables at page 6

60Hz Short circuit decrement curves - No load excitation at rated speed

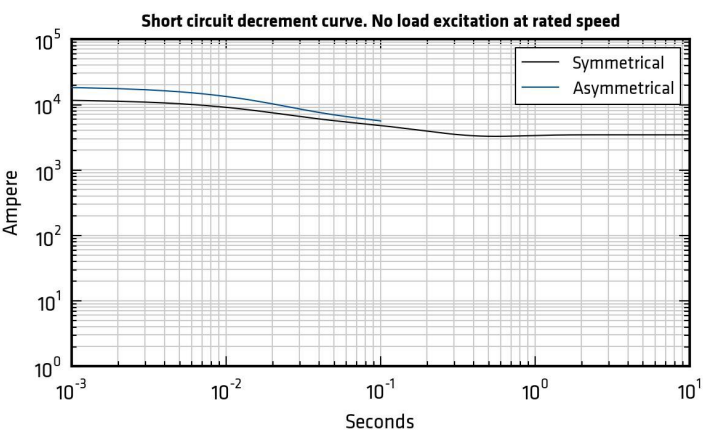
ECO40 1.5L4 B



ECO40 2L4 B



ECO40 VL4 B

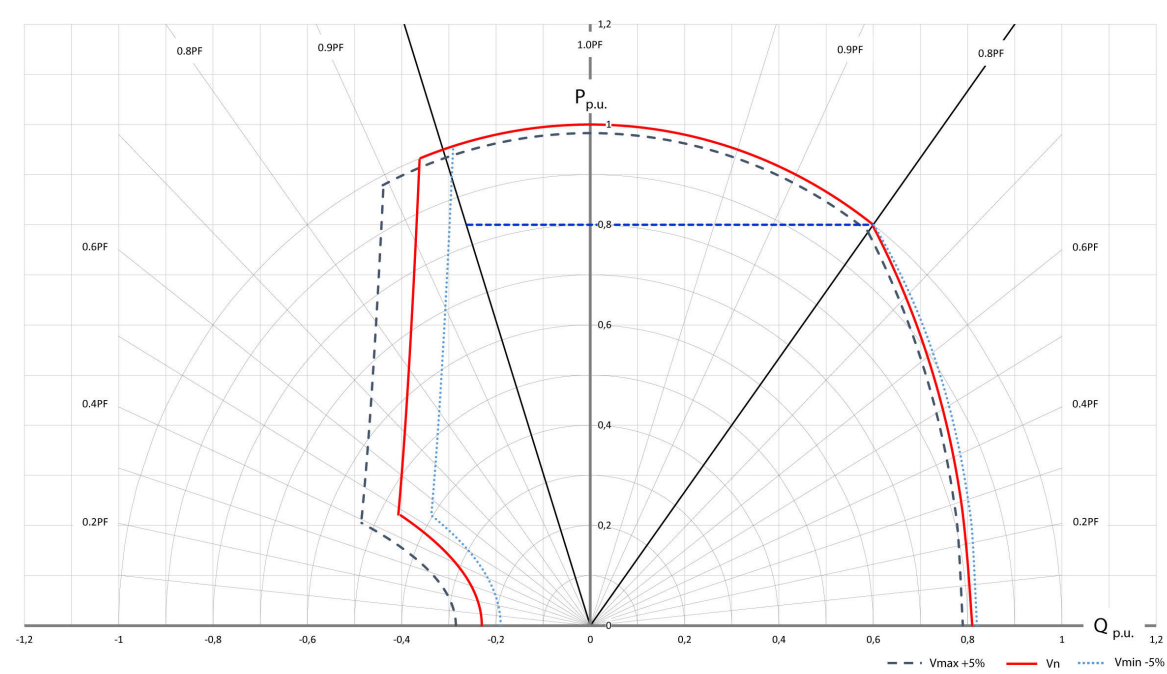


*Please refer to tables at page 6

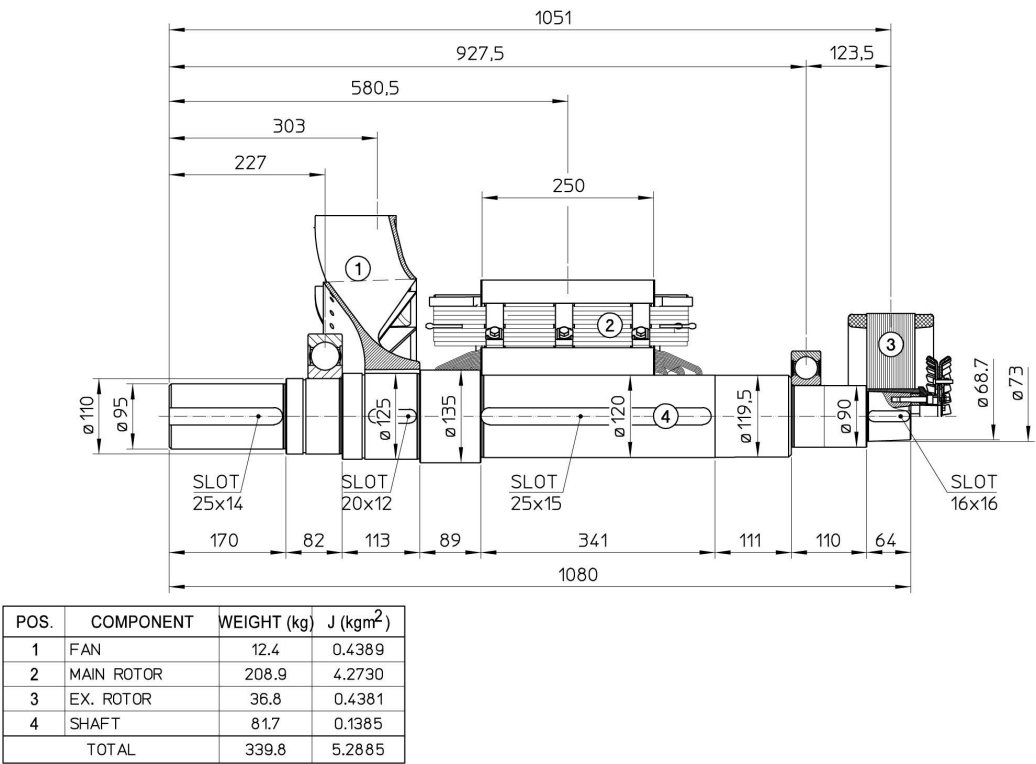
Additional Characteristics

Data		ECO40 1S4 B		ECO40 2S4 B		ECO40 3S4 B		ECO40 1L4 B		ECO40 1.5L4 B		ECO40 2L4 B		ECO40 VL4 B	
		50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz	50Hz	60Hz
Damper cage		Copper													
Stator Winding Resistance (20°C)	Ω	0,017		0,013		0,014		0,01		0,009		0,009		0,008	
Rotor Winding Resistance (20°C)	Ω	4,488		4,881		5,176		6,025		1,376		1,5		1,592	
Stator Exciter Resistance (20°C)	Ω	8,85		8,85		8,85		8,85		8,85		8,85		8,85	
Rotor Exciter Resistance (20°C)	Ω	0,317		0,317		0,317		0,317		0,05		0,05		0,05	
Weight of complete generator	kg	1049,0		1133,0		1208,0		1323,0		1458,0		1536,0		1752,0	
Unbalanced magnetic pull	kN/mm	5,0		5,9		6,5		6,1		6,5		6,8		6,9	
Air flow	m³/min	54,0	64,8	54,0	64,8	54,0	64,8	54,0	64,8	54,0	64,8	54,0	64,8	54,0	64,8
Noise level at 1m/7m	dB(A)	94/82	98/88	94/82	98/88	94/82	98/88	94/82	98/88	94/82	98/88	94/82	98/88	94/82	98/88

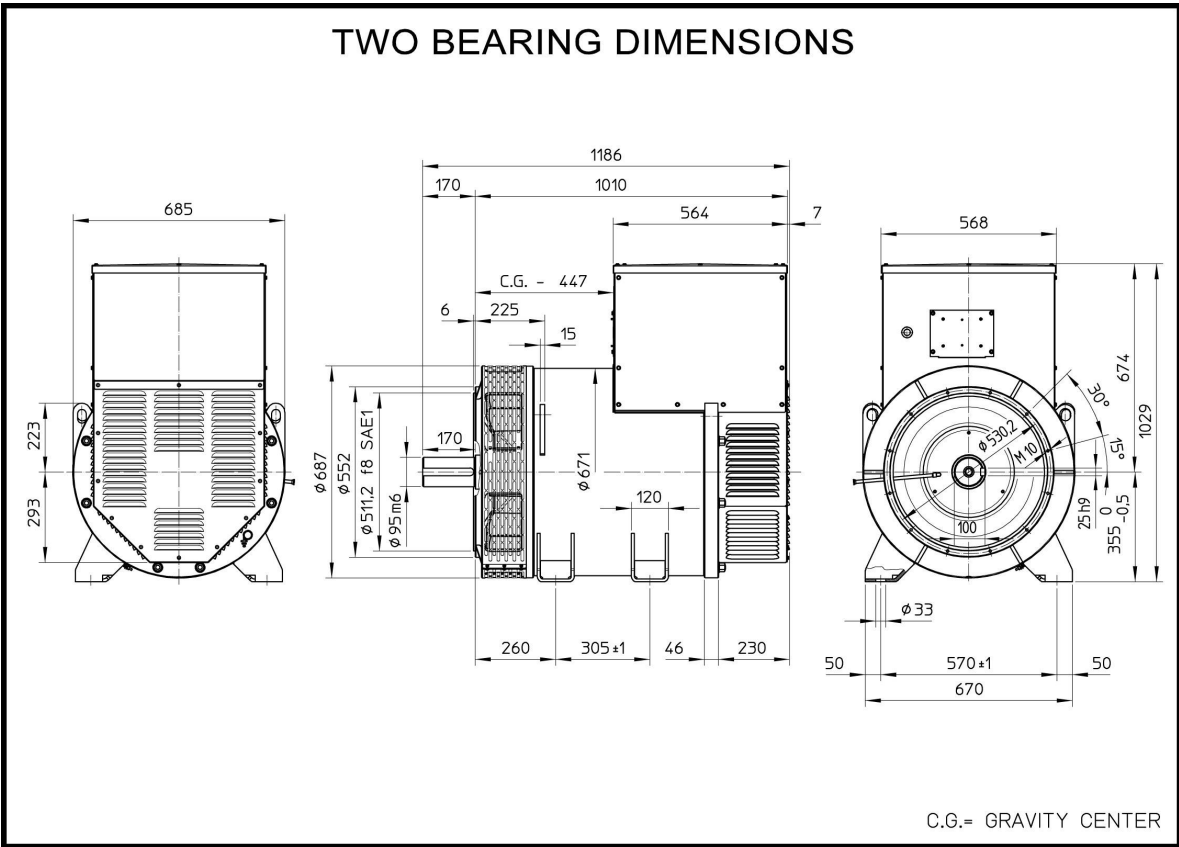
PQ Diagram



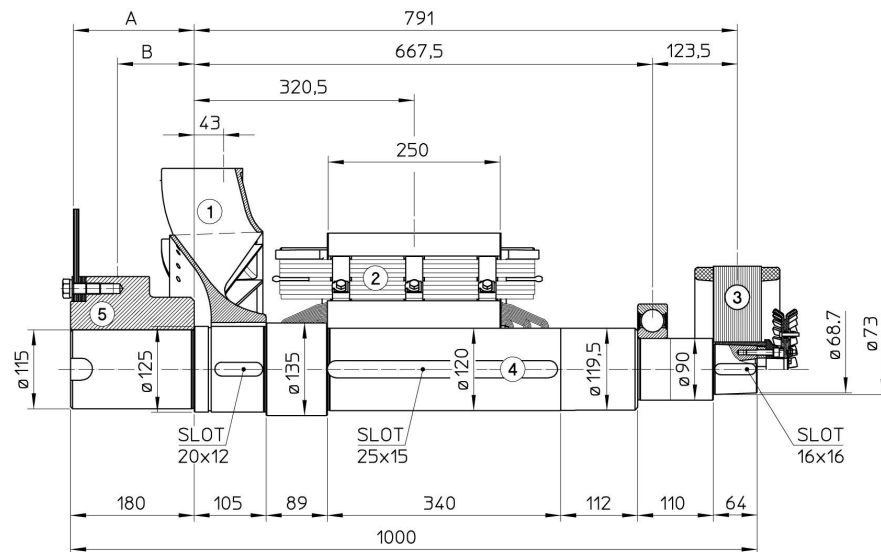
TWO BEARING MOMENTS OF INERTIA



TWO BEARING DIMENSIONS



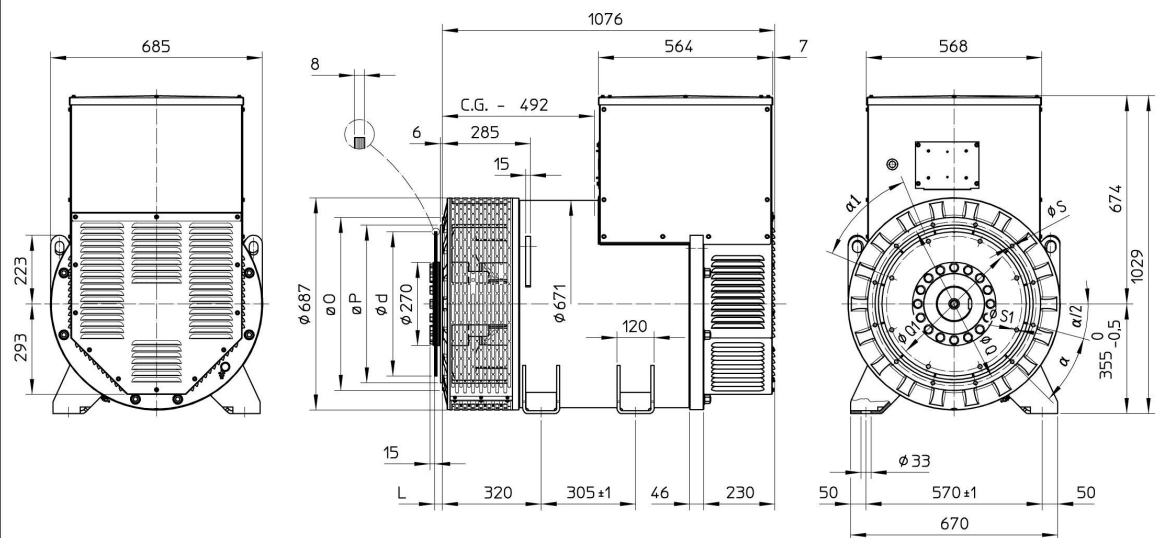
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	12.4	0.4389
2	MAIN ROTOR	208.9	4.2730
3	EX. ROTOR	36.8	0.4381
4	SHAFT	80.3	0.1416
TOTAL		338.4	5.2916

SAE N°	A	B	WEIGHT kg	J kgm ²
14	175.7	111.7	57.5	0.7587
18	165.7	112.7	60.9	1.0919

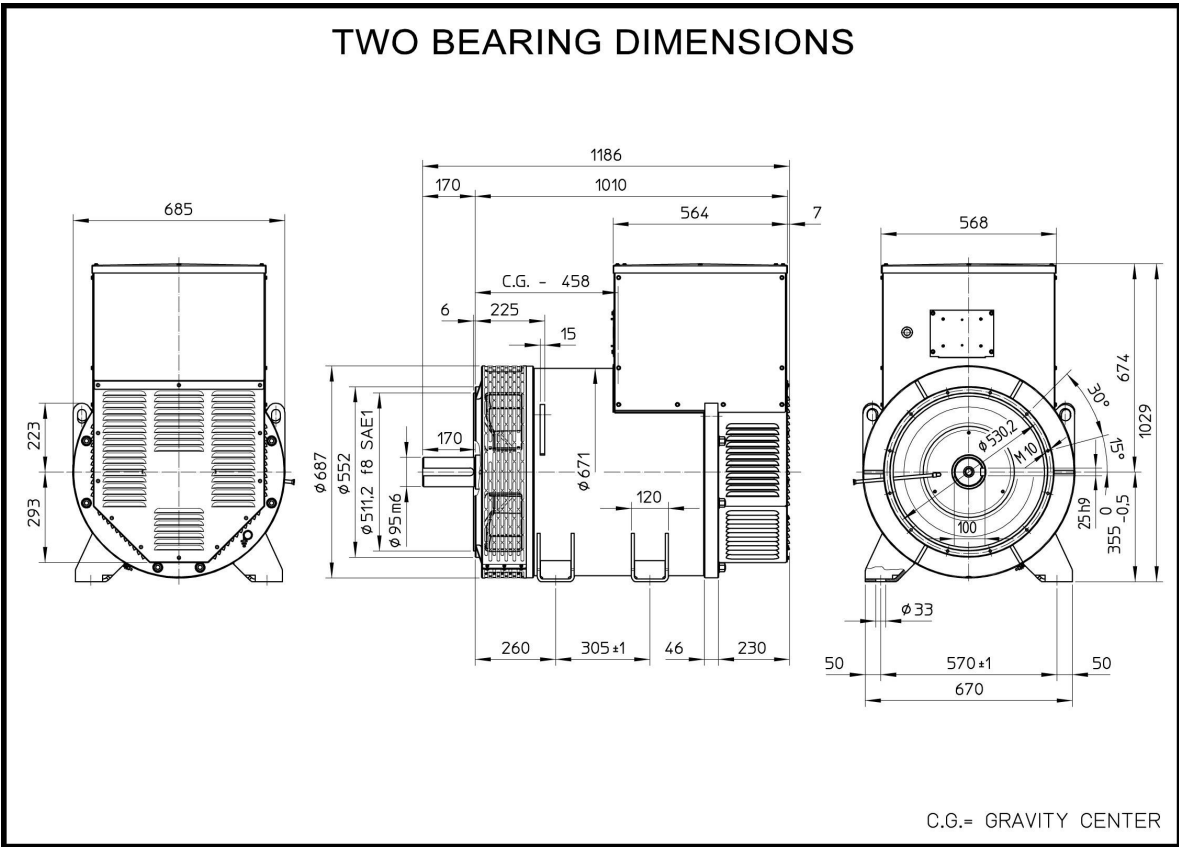
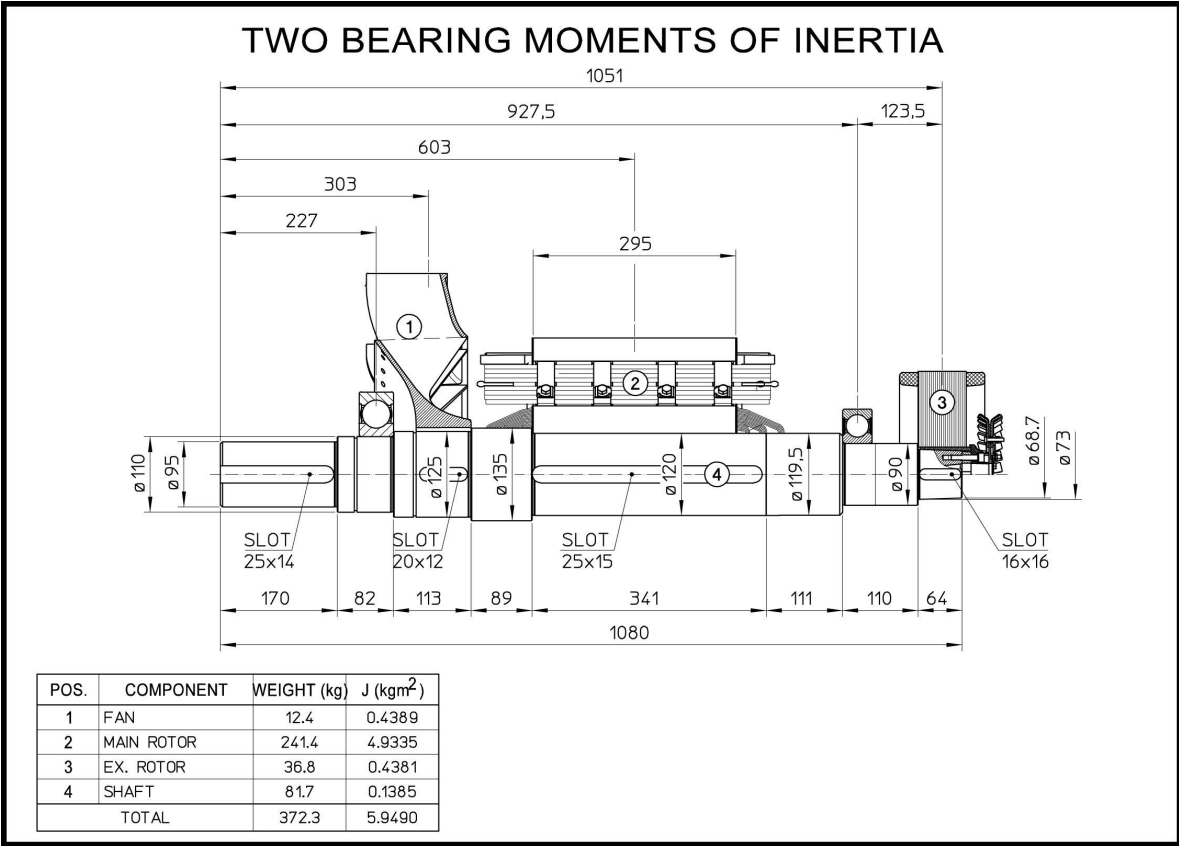
SINGLE BEARING DIMENSIONS



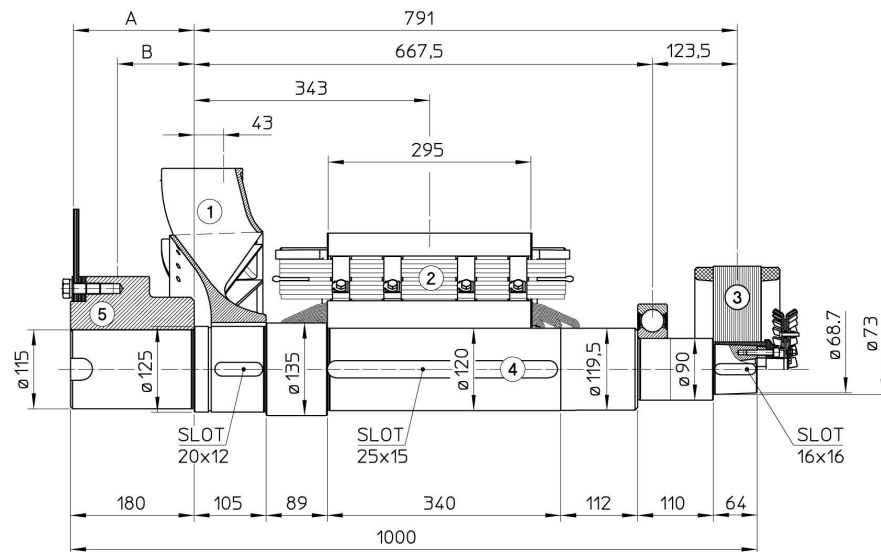
SAE N.	O	P	Q	S	α
1	560	511.2	530.2	11	30°
1/2	648	584.2	619.1	14	30°
0	711	647.7	679.5	14	22.5°
00	883	787.4	850.9	14	22.5°

SAE N.	d	L	Q1	S1	α1
14	466.72	25.4	438.15	13.5	45°
18	571.5	15.7	542.92	16.5	60°

C.G.= GRAVITY CENTER



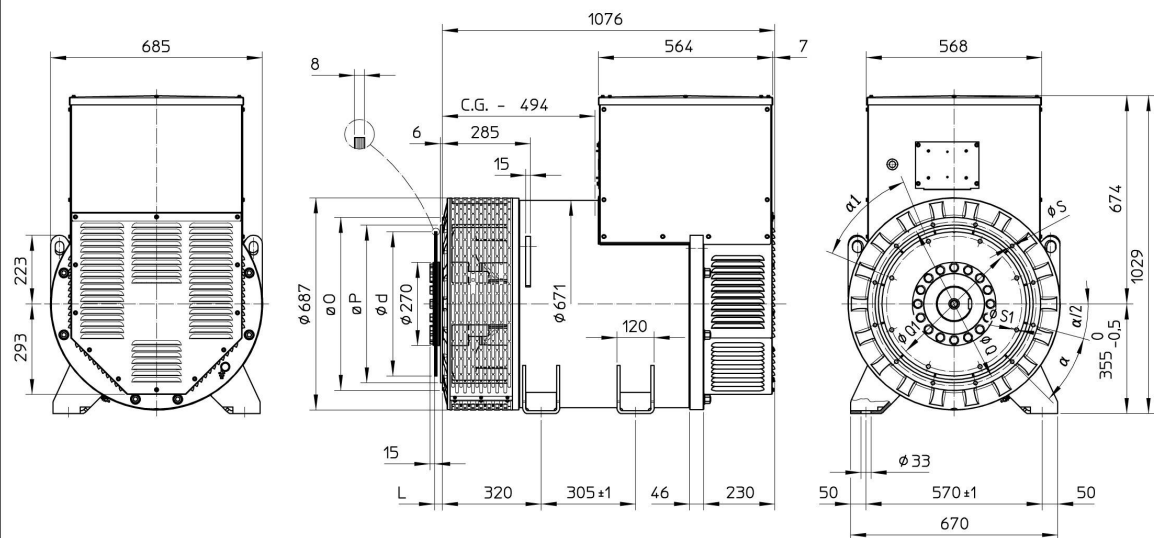
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	12.4	0.4389
2	MAIN ROTOR	241.4	4.9335
3	EX. ROTOR	36.8	0.4381
4	SHAFT	80.3	0.1416
TOTAL		370.9	5.9521

SAE N°	A	B	WEIGHT kg	J kgm ²
14	175.7	111.7	57.5	0.7587
18	165.7	112.7	60.9	1.0919

SINGLE BEARING DIMENSIONS

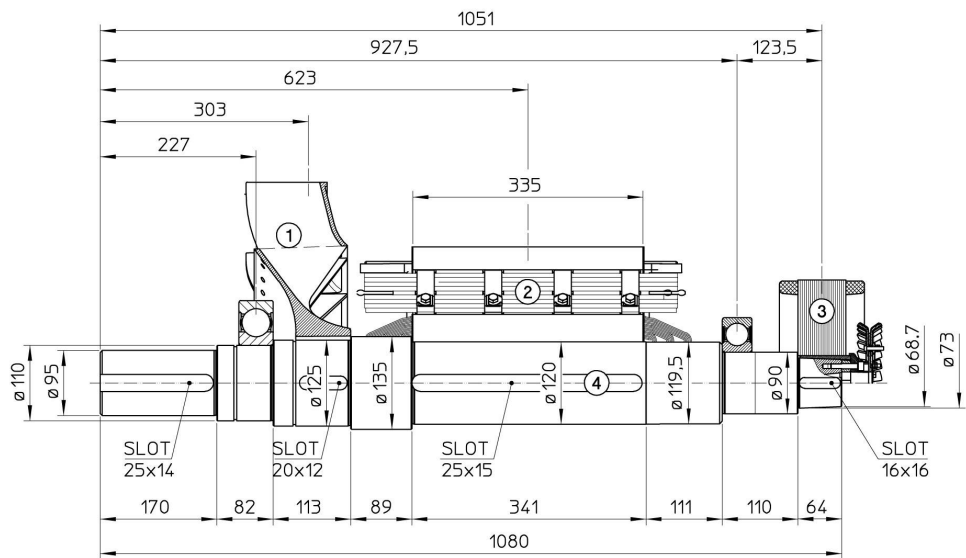


SAE N.	O	P	Q	S	α
1	560	511.2	530.2	11	30°
1/2	648	584.2	619.1	14	30°
0	711	647.7	679.5	14	22.5°
00	883	787.4	850.9	14	22.5°

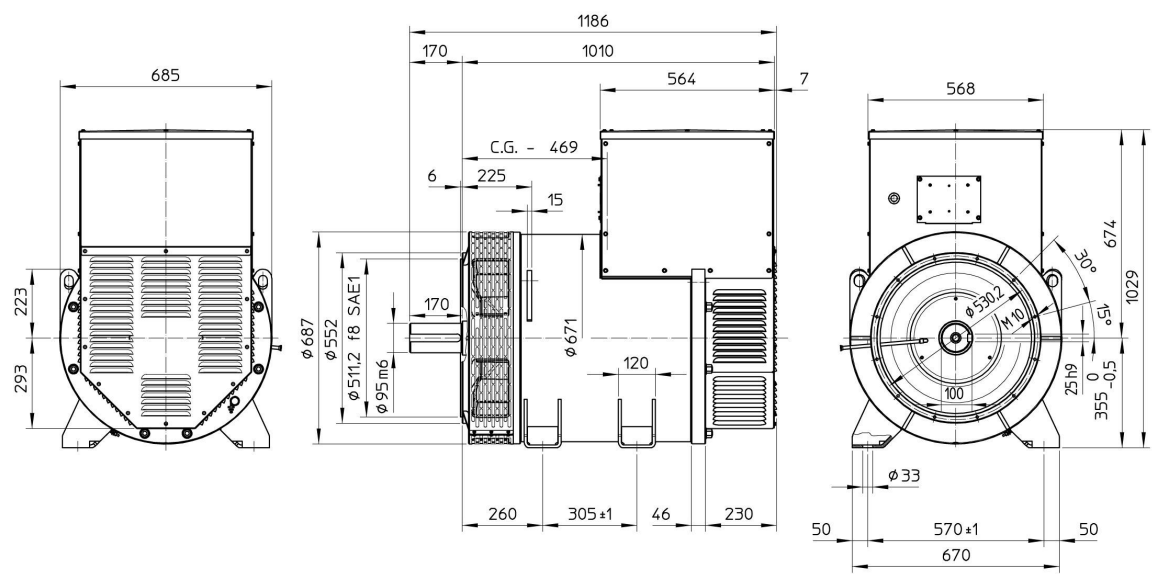
SAE N.	d	L	Q1	S1	α1
14	466.72	25.4	438.15	13.5	45°
18	571.5	15.7	542.92	16.5	60°

C.G.= GRAVITY CENTER

TWO BEARING MOMENTS OF INERTIA



TWO BEARING DIMENSIONS



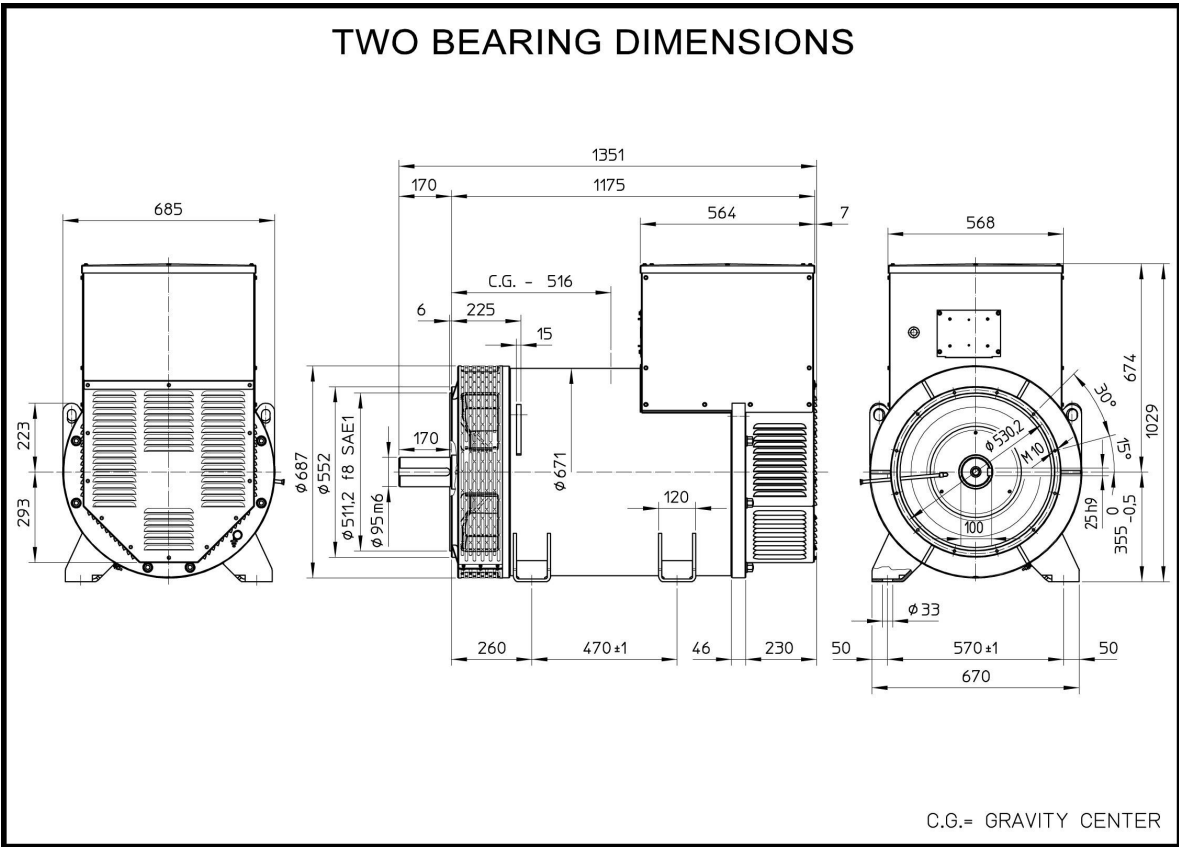
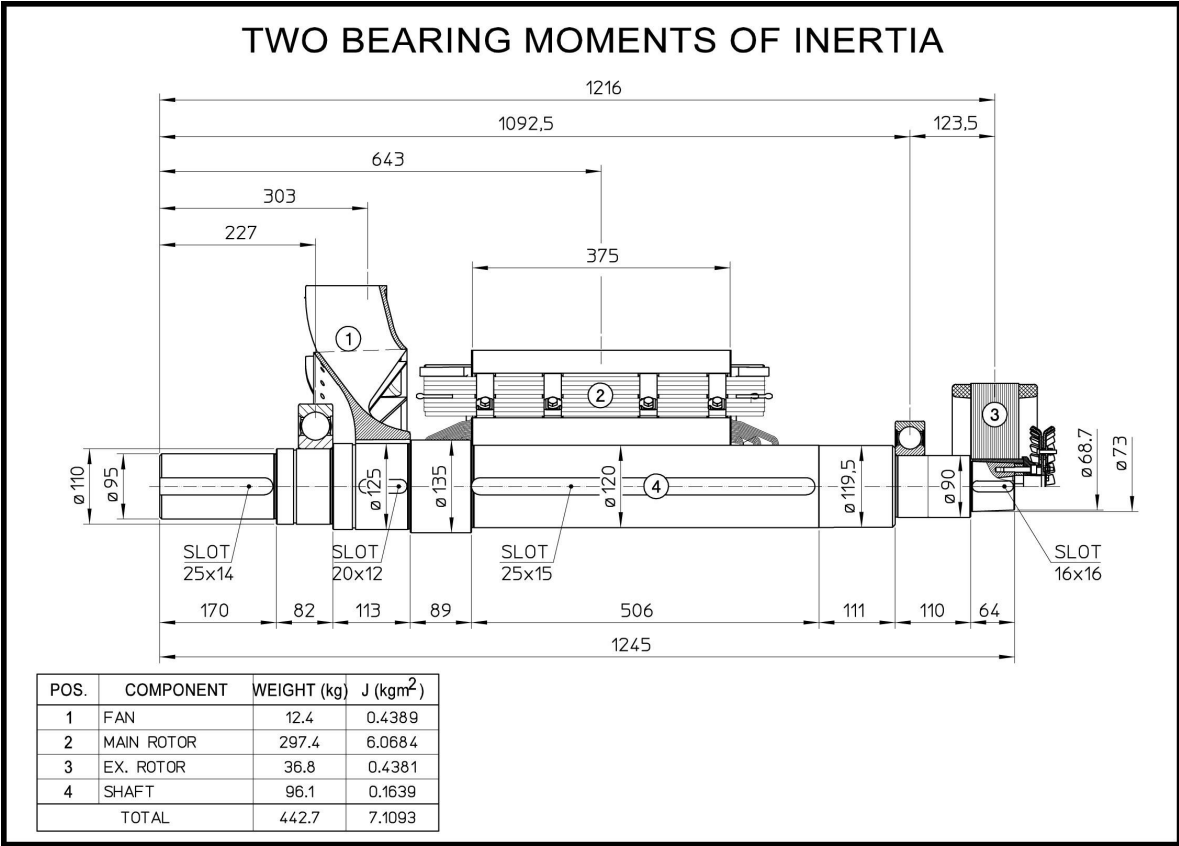
C.G.= GRAVITY CENTER

Technical drawing of the SAE 14/18 coupling, showing three views: front, side, and rear. The front view shows a square flange with a width of 685 mm and a height of 223 mm. The side view shows the coupling's profile with a total width of 1076 mm and a height of 674 mm. The rear view shows the coupling's back with a width of 568 mm and a height of 1029 mm. Dimensions are given in mm. The drawing includes labels for various parts: 8 (flange thickness), 6 (flange hole diameter), 7 (flange hole pitch), 15 (flange hole diameter), 285 (flange hole pitch), 1076 (total width), 564 (flange width), 674 (total height), 568 (flange width), 1029 (total height), 670 (flange width), 570±1 (flange width), 50 (flange thickness), 320 (flange width), 305±1 (flange width), 46 (flange width), 230 (flange width), 120 (flange width), 15 (flange thickness).

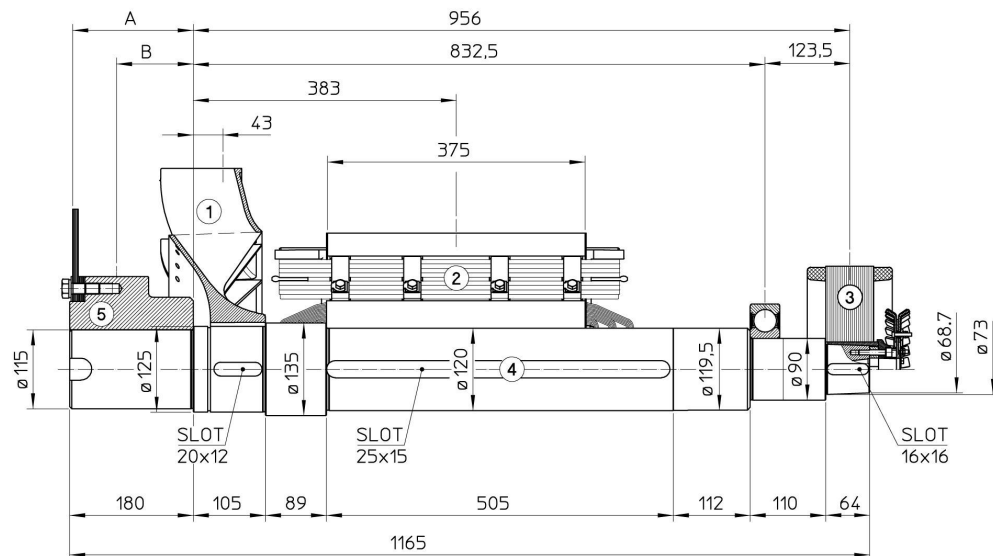
SAE N.	FLANGIA / LANGE BRIDE / FLANSCH				
	O	P	Q	S	α
1	560	511.2	530.2	11	30°
1/2	648	584.2	619.1	14	30°
0	711	647.7	679.5	14	22.5°
00	883	787.4	850.9	14	22.5°

SAE N.	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG				
	d	L	Q1	S1	$\alpha1$
14	466.72	25.4	438.15	13.5	45°
18	571.5	15.7	542.92	16.5	60°

C.G.= GRAVITY CENTER



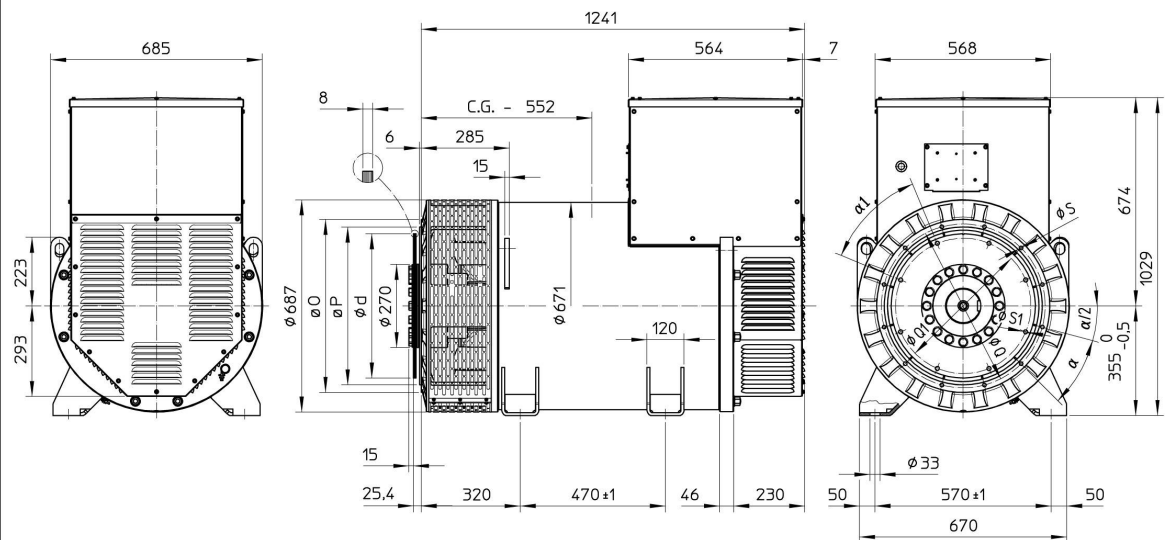
SINGLE BEARING MOMENTS OF INERTIA



POS.	COMPONENT	WEIGHT (kg)	J (kgm ²)
1	FAN	12.4	0.4389
2	MAIN ROTOR	297.4	6.0684
3	EX. ROTOR	36.8	0.4381
4	SHAFT	94.6	0.1671
TOTAL		441.2	7.1125

SAE N°	A	B	WEIGHT kg	J kgm ²
5	SHAFTS COUPLING FLEX PLATE			
14	175.7	111.7	57.5	0.7587
18	165.7	112.7	60.9	1.0919

SINGLE BEARING DIMENSIONS

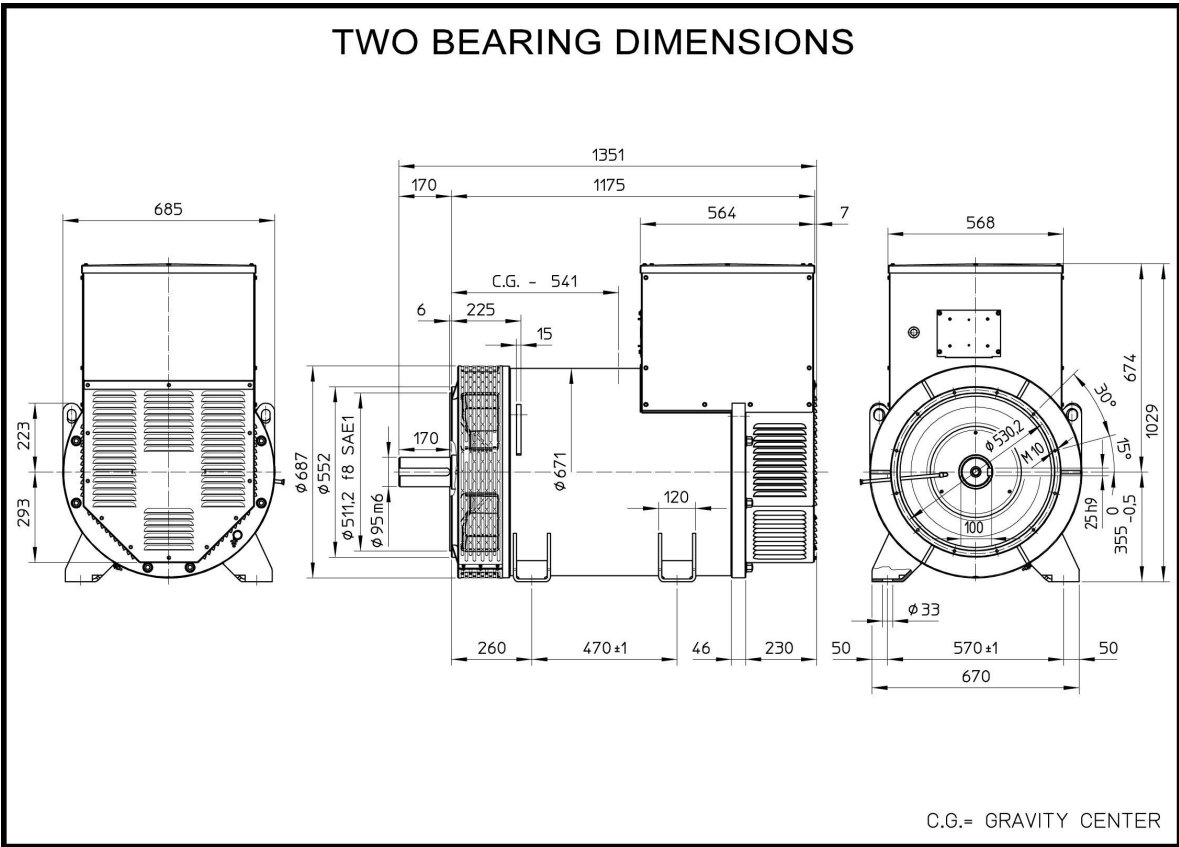
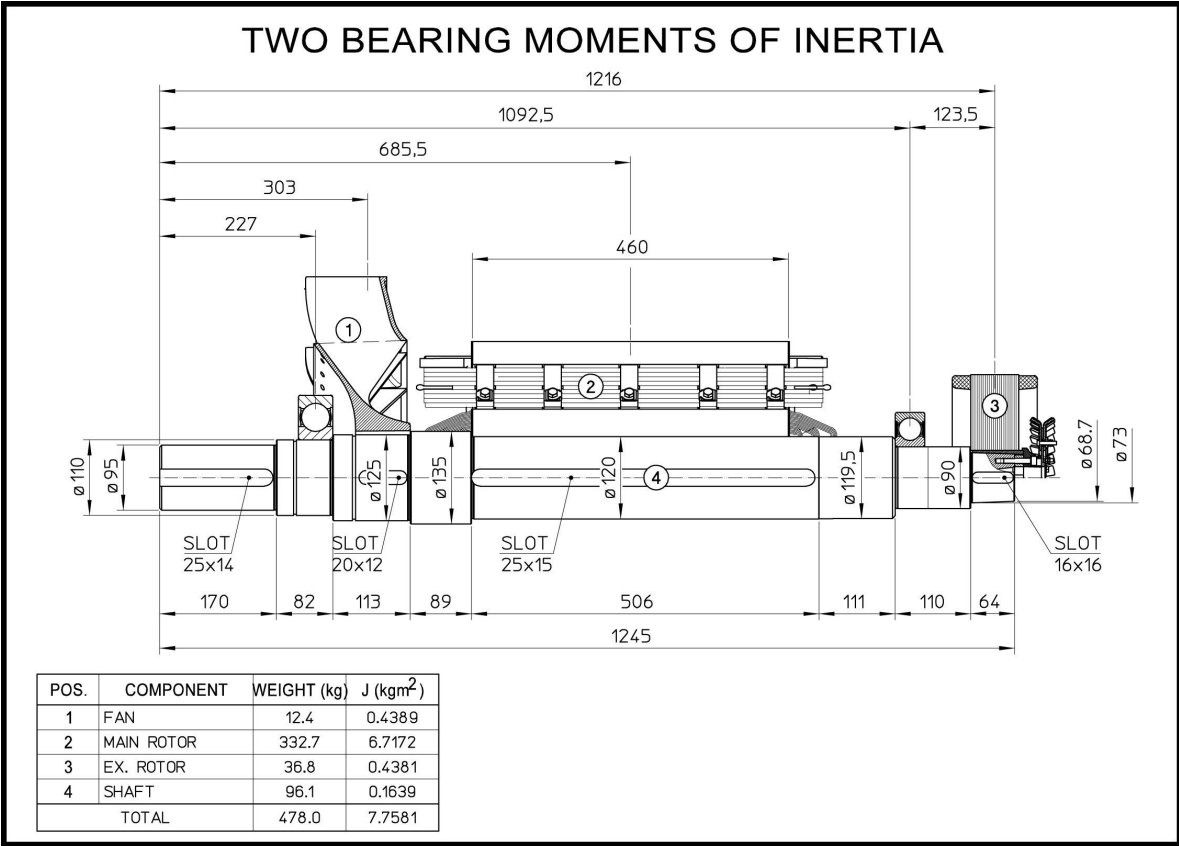


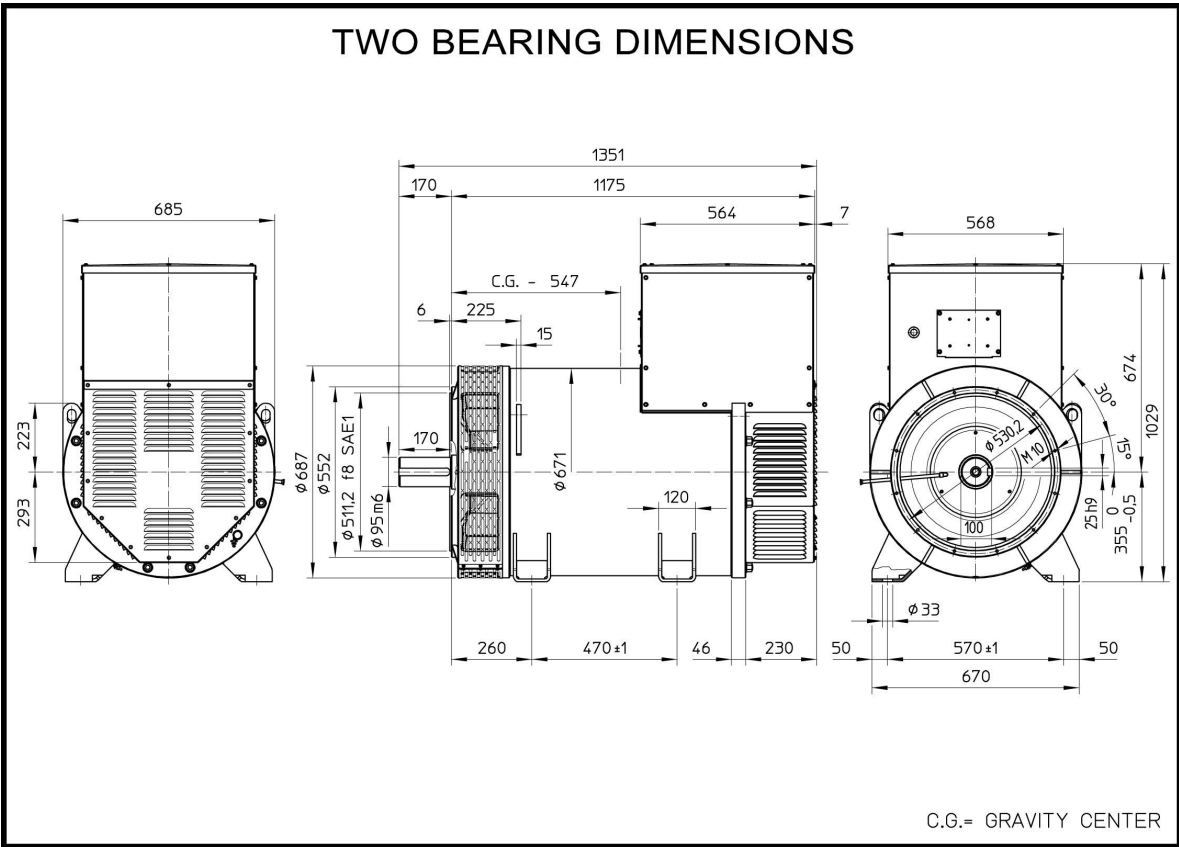
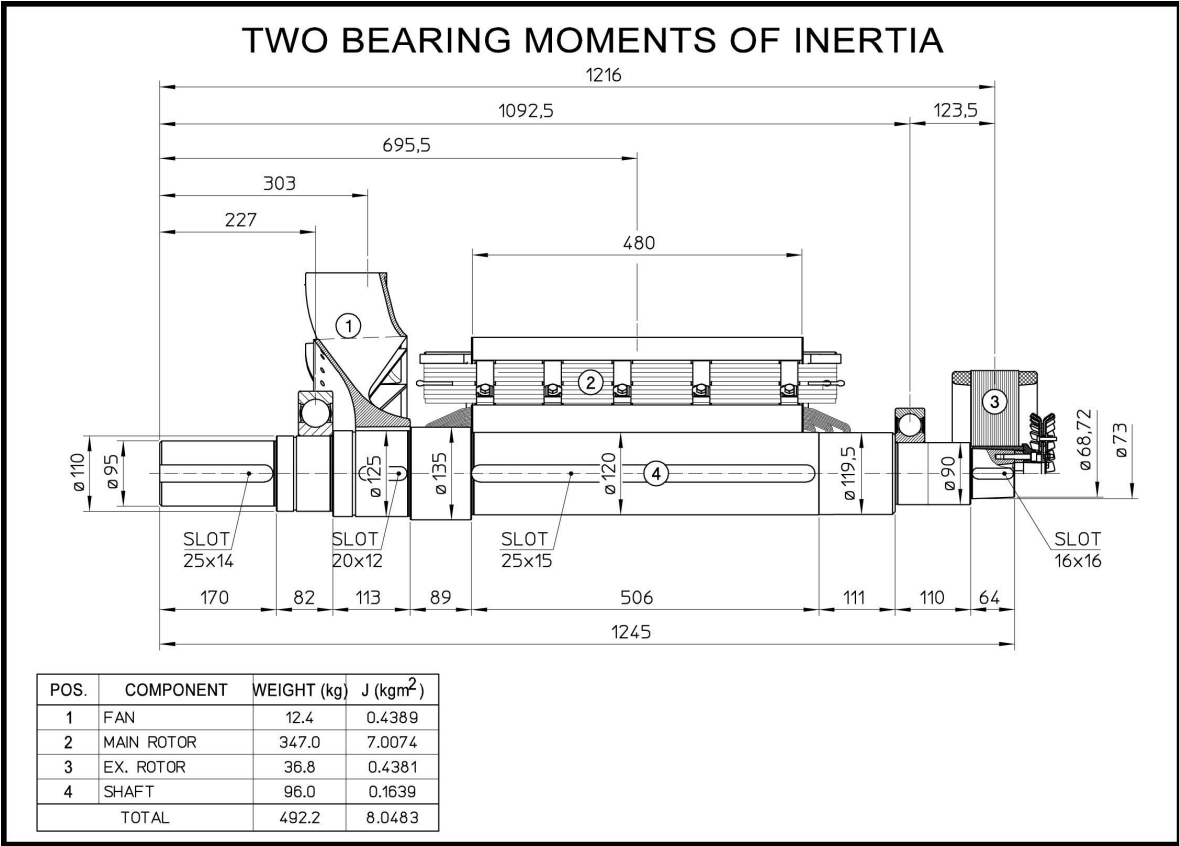
SAE N.	O	P	Q	S	α
1	560	511.2	530.2	11	30°
1/2	648	584.2	619.1	14	30°
0	711	647.7	679.5	14	22.5°
00	883	787.4	850.9	14	22.5°

SAE N.	d	L	Q1	S1	α1
14	466.72	25.4	438.15	13.5	45°
18	571.5	15.7	542.92	16.5	60°

C.G.= GRAVITY CENTER

ECO40 1.5L4 B





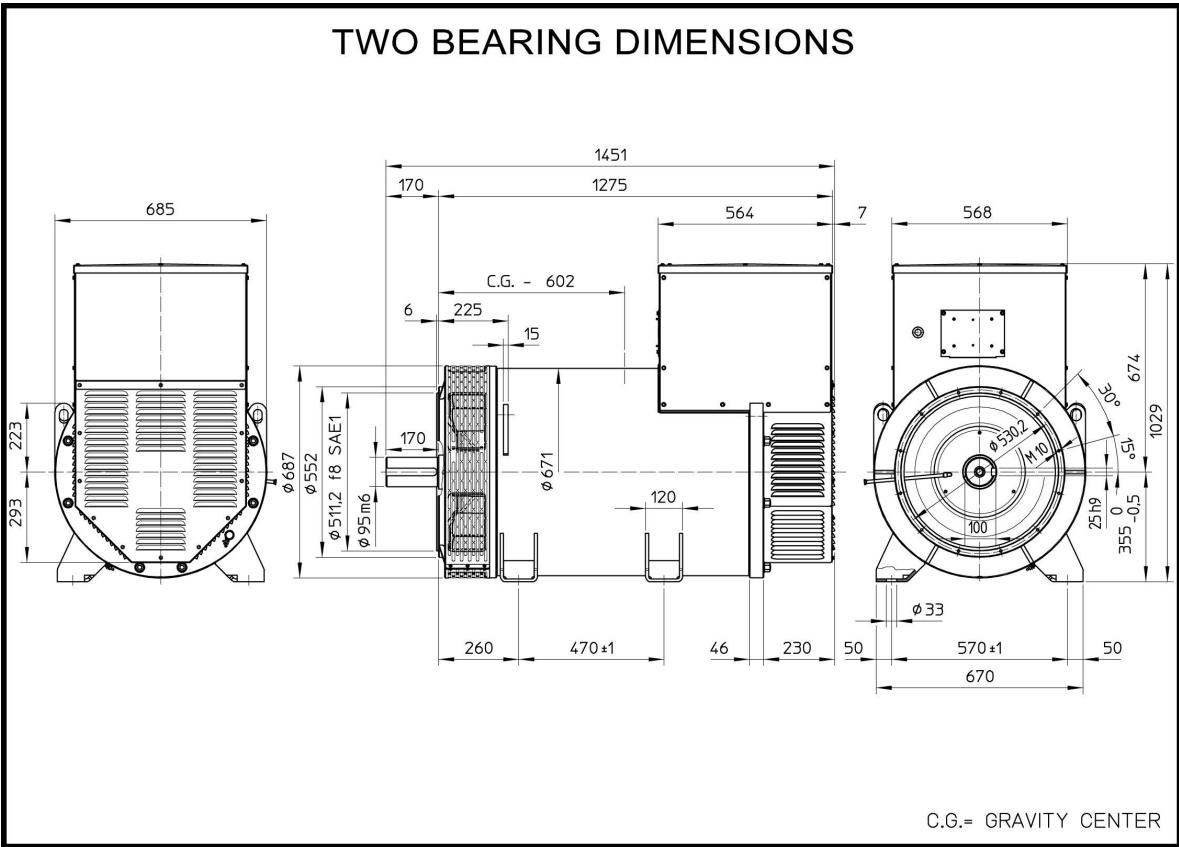
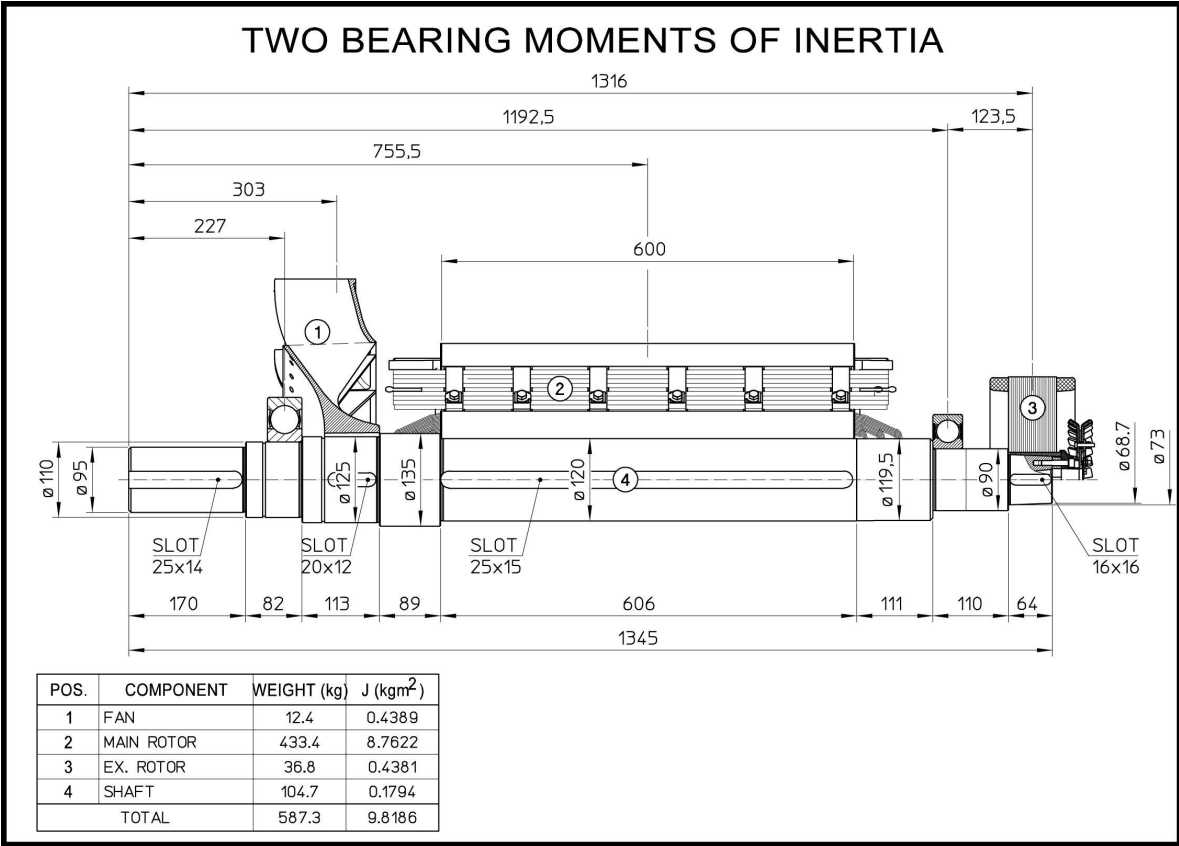
Technical drawing of the 1000 series disc coupling showing three views: front, side, and rear. The front view shows a square flange with a width of 685 mm and a height of 223 mm. The side view shows the coupling's profile with a total width of 1241 mm and a height of 671 mm. The rear view shows the disc assembly with a diameter of 670 mm and a width of 568 mm. Dimensions are given in mm.

SAE N.	FLANGIA / LANGE BRIDE / FLANSCH				
	O	P	Q	S	α
1	560	511.2	530.2	11	30°
1/2	648	584.2	619.1	14	30°
0	711	647.7	679.5	14	22.5°
00	883	787.4	850.9	14	22.5°

SAE N.	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG				
	d	L	Q1	S1	$\alpha1$
14	466.72	25.4	438.15	13.5	45°
18	571.5	15.7	542.92	16.5	60°

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ECO40 VL4 B



The technical drawing illustrates the SAE 687 coupling from three perspectives:

- Front View (Left):** Shows a rectangular frame with a central circular hub. Dimensions include a width of 685 mm and a height of 293 mm.
- Side View (Middle):** Provides a detailed view of the coupling's profile. Key dimensions include a total length of 1341 mm, a mounting bracket width of 564 mm, and various internal clearances and offsets such as 8, 6, 285, 15, 120, 46, and 230 mm. It also indicates the center of gravity (C.G.) at 642 mm from the left edge.
- End View (Right):** Shows the circular face of the coupling. The outer diameter is 568 mm. It features eight mounting holes arranged in a circle with a diameter of $\phi 687$. Other dimensions include a central hole diameter of $\phi 33$, a flange thickness of 50 mm, and a total width of 670 mm between mounting points.

SAE N.	FLANGIA / LANGE BRIDE / FLÄNSCH				
	O	P	Q	S	α
1	560	511.2	530.2	11	30°
1/2	648	584.2	619.1	14	30°
0	711	647.7	679.5	14	22.5°
00	883	787.4	850.9	14	22.5°

SAE N.	GIUNTI A DISCHI / DISC COUPLING DISQUE DE MONOPALIER / SCHEIBENKUPPLUNG				
	d	L	Q1	S1	α
14	466.72	25.4	438.15	13.5	45°
18	571.5	15.7	542.92	16.5	60°

C.G.= GRAVITY CENTER

[illegible]

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